User Manual

SV-iC5 AC Drives

0.4-2.2kW (200V)





Safety Instructions

- Read this manual carefully before Installing, wiring, operating, servicing or inspecting the drive.
- Keep this manual within easy reach for quick reference.



Thank you for purchasing LS Variable Frequency Drives!

SAFETY INSTRUCTIONS

- Always follow safety instructions to prevent accidents and potential hazards from occurring.
- In this manual, safety messages are classified as follows:

WARNING

Improper operation may result in serious personal injury or death.



Improper operation may result in slight to medium personal injury or property damage.

■ Throughout this manual we use the following two illustrations to make you aware of safety considerations:



Identifies potential hazards under certain conditions. Read the message and follow the instructions carefully.



Identifies shock hazards under certain conditions.

Particular attention should be directed because dangerous voltage may be present.

- Keep operating instructions handy for quick reference.
- Read this manual carefully to maximize the performance of SV-iC5 series inverter and ensure its safe use.

WARNING

- Do not remove the cover while power is applied or the unit is in operation. Otherwise, electric shock could occur.
- **Do not run the inverter with the front cover removed.**Otherwise, you may get an electric shock due to high voltage terminals or charged capacitor exposure.
- Do not remove the cover except for periodic inspections or wiring, even if the input power is not applied.

Otherwise, you may access the charged circuits and get an electric shock.

Wiring and periodic inspections should be performed at least 10 minutes after disconnecting the input power and after checking the DC link voltage is discharged with a meter (below DC 30V).

Otherwise, you may get an electric shock.

Operate the switches with dry hands.

Otherwise, you may get an electric shock.

- **Do not use the cable when its insulating tube is damaged.** Otherwise, you may get an electric shock.
- Do not subject the cables to scratches, excessive stress, heavy loads or pinching.

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Otherwise, you may get an electric shock.

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! CAUTION

Install the inverter on a non-flammable surface. Do not place flammable material nearby.

Otherwise, fire could occur.

Disconnect the input power if the inverter gets damaged.

Otherwise, it could result in a secondary accident and fire.

After the input power is applied or removed, the inverter will remain hot for a couple of minutes.

Otherwise, you may get bodily injuries such as skin-burn or damage.

Do not apply power to a damaged inverter or to an inverter with parts missing even if the installation is complete.

Otherwise, electric shock could occur.

Do not allow lint, paper, wood chips, dust, metallic chips or other foreign matter into the drive.

Otherwise, fire or accident could occur.

OPERATING PRECAUTIONS

(1)	Hand	ling and installation
		Handle according to the weight of the product.
		Do not stack the inverter boxes higher than the number recommended.
		Install according to instructions specified in this manual.
		Do not open the cover during delivery.
		Do not place heavy items on the inverter.
		Check the inverter mounting orientation is correct.
		Do not drop the inverter, or subject it to impact.
		Use the Type 3 grounding method for 200 V Class (Ground impedance: Below 100 ohm).
		Take protective measures against ESD (Electrostatic Discharge) before touching the pcb for inspection or installation.
		Use the inverter under the following environmental conditions:

	Surrounding	-10 ~ 50 ℃ (non-freezing), Ambient 40°C for models SV004iC5-1,
	temperature	SV004iC5-1F, SV008iC5-1, and SV008iC5-1F (UL 508C)
	Relative	90% RH or less (non-condensing)
	humidity	
Environment	Storage	- 20 ~ 65 ℃
	temperature	
	Location	Protected from corrosive gas, combustible gas, oil mist or dust
	Altitude,	Max. 1,000m above sea level, Max. 5.9m/sec ² (0.6G) or less
	Vibration	

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(2)	Wiring	g
		Do not connect a power factor correction capacitor, surge suppressor, or RFI filter to the output of the inverter. The connection orientation of the output cables U, V, W to the motor will affect the direction of rotation of the motor.
		Incorrect terminal wiring could result in the equipment damage. Reversing the polarity (+/-) of the terminals could damage the inverter. Only authorized personnel familiar with LS inverter should perform wiring and inspections. Always install the inverter before wiring. Otherwise, you may get an electric shock or have bodily injury.
(3)	Trial r	run
		Check all parameters prior to operation. Changing parameter values might be required depending on the load. Always apply permissible range of voltage to the each terminal as indicated in this manual. Otherwise, it could lead to inverter damage.
(4)	Opera	ation precautions
		When the Auto restart function is selected, stay away from the equipment as a motor will restart suddenly after a fault stop.
		The Stop key on the keypad is valid only when the appropriate function setting has been made. Prepare an emergency stop switch separately.
		If a fault reset is made with the reference signal present, a sudden start will occur. Check that the reference signal is turned off in advance. Otherwise an accident could occur.
		Do not modify or alter anything inside the inverter. Motor might not be protected by electronic thermal function of inverter.
		Do not use a magnetic contactor on the inverter input for frequent starting/stopping of the inverter. Use a noise filter to reduce the effect of electromagnetic interference. Otherwise nearby electronic equipment may be affected.
		In case of input voltage unbalance, install AC reactor. Power Factor capacitors and generators may become overheated and damaged due to potential high frequency noise transmitted from inverter.
		Before operating unit and prior to user programming, reset user parameters to default settings. Inverter can easily be set to high-speed operations. Verify capability of motor or machinery prior to operating unit.
		Stopping torque is not produced when using the DC-Break function. Install separate equipment when stopping torque is needed.
(5)	Fault	prevention precautions
		Provide a safety backup such as an emergency brake which will prevent the machine and equipment from hazardous conditions if the inverter fails.
(6)	Maint	renance, inspection and parts replacement
		Do not conduct a megger (insulation resistance) test on the control circuit of the inverter. Refer to Chapter 13 for periodic inspection (parts replacement).
(7)	Dispo	osal
		Handle the inverter as an industrial waste when disposing of it.
(8)	Gene	ral instructions
		Many of the diagrams and drawings in this instruction manual show the inverter without a circuit breaker, a cover or partially open. Never run the inverter like this. Always place the cover with circuit breakers and follow this instruction manual when operating the inverter.

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Important User Information

- The purpose of this manual is to provide the user with the necessary information to install, program, start up and maintain the SV-iC5 series inverter.
- To assure successful installation and operation, the material presented must be thoroughly read and understood before proceeding.
- This manual contains...

Chapter	Title	Description
1	Basic information	Provides general information and precautions for safe and
	& precautions	optimum use of the SV-iC5 series inverter.
2	Installation	Provides instructions on how to install the SV-iC5 inverter.
3	Wiring	Provides instructions on how to wire the SV-iC5 inverter.
4	Basic	Describes how to connect the optional peripheral devices to
	configuration	the inverter.
5	Programming	Illustrates keypad features and display.
	keypad	
6	Basic operation	Provides instructions for quick start of the inverter.
7	Function list	Outlines the parameter information of the SV-iC5 such as
		description, type, units, factory defaults, minimum/maximum
		setting.
8	Control block	Shows control flow to help users easily understand operation
	diagram	mode.
9	Basic functions	Provides information for basic functions in the SV-iC5
10	Advanced	Indicates advanced functions used for system application.
	functions	
11	Monitoring	Gives information on the operating status and fault
		information.
12	Protective	Outlines protective functions of the SV-iC5.
	functions	
13	Troubleshooting	Defines the various inverter faults and the appropriate action
	& maintenance	to take as well as general troubleshooting information.
14	Specifications	Gives information on Input/Output rating, control type and
		more details of the SV-iC5 inverter.

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DECL	ARATION OF CONFORMITYi

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1. Basic information and precautions

1.1 Important precautions

Unpacking and inspection

Inspect the inverter for any damage that may have occurred during shipping. To verify the
inverter unit is the correct one for the application you need, check the inverter type, output
ratings on the nameplate and the inverter is intact.



Type of the inverter

SV		004	ı	iC5	-		1		F
LS	Motor rating		ating	Series Name		Inpu	ıt	EMI Filter option	
	004	0.4	[kW]	Single phase standard inverter (200V)	-	1	Single phase	F	Built-in Filter
Inverter	800	0.75	[kW]						
	015	1.5	[kW]					-	N/A
	022	2.2	[kW]						

Accessories

If you have found any discrepancy, damage, etc., contact your sales representative.

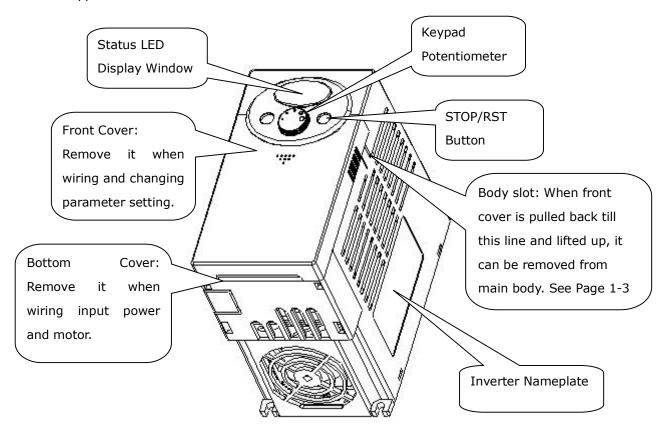
Preparations of	Instruments and parts to be prepared depend on how the inverter is operated. Prepare equipment
instruments and	and parts as necessary.
parts required	
for operation	
Installation	To operate the inverter with high performance for a long time, install the inverter in a proper place in
	the correct direction and with proper clearances (Refer to 2. Installation, P 2-1).
Wiring	Connect the power supply, motor and operation signals (control signals) to the terminal block. Note
	that incorrect connection may damage the inverter and peripheral devices (Refer to 3. Wiring,
	P 3-1).

1-1 **SV-iC5**

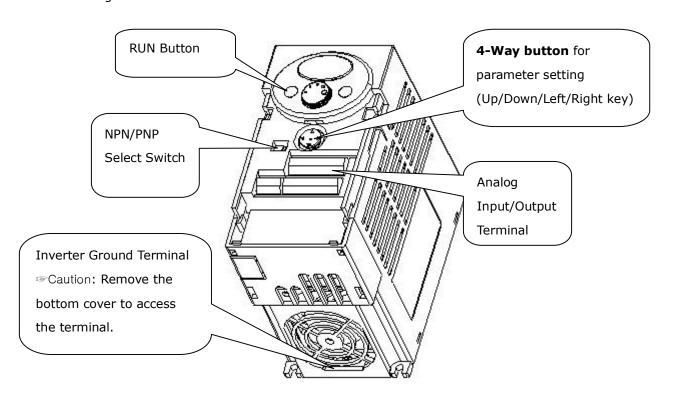
1. Basic information & precautions

1.2 Product Details

1.2.1 Appearance



1.2.2 View without the front cover Refer to Page 1-3 for front cover removal.

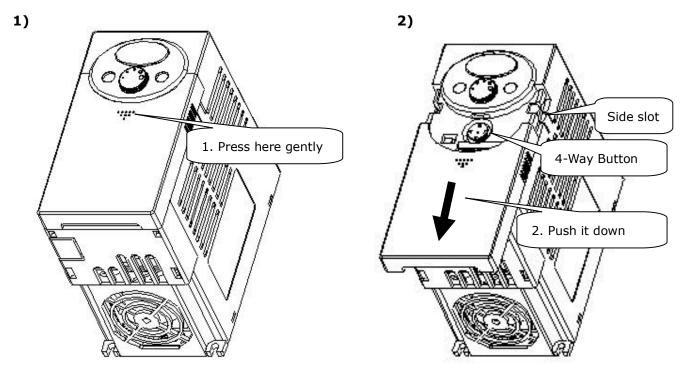


1-2 **SV-iC5**

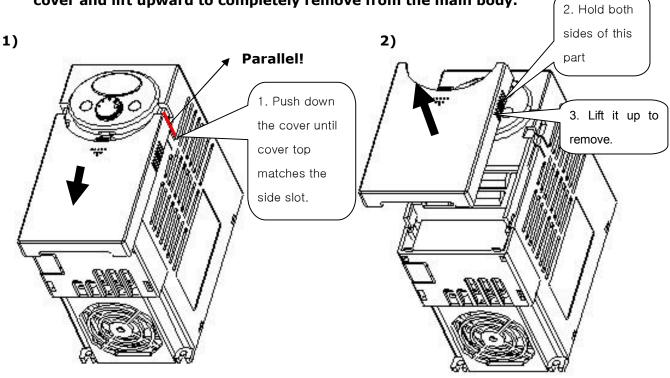
1.3 Removal and reinstallation

1.3.1 Removal of the front cover

• To change parameter setting: Press the pattern with a finger slightly as 1) and push it downward as 2). Then 4-way button will appear. Use this button for parameter setting and changing the value.



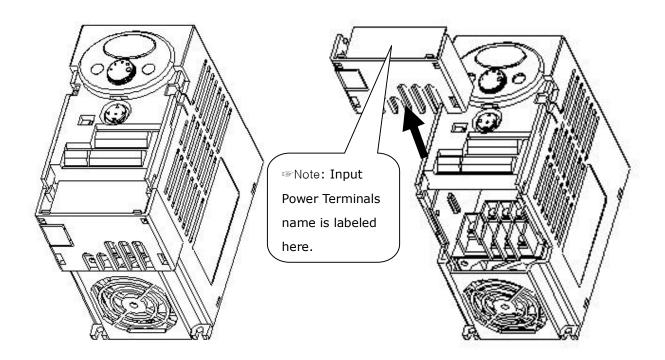
Removal for wiring: The method is the same as shown in 1. Hold both sides of the cover and lift upward to completely remove from the main body.



1-3 **SV-iC5**

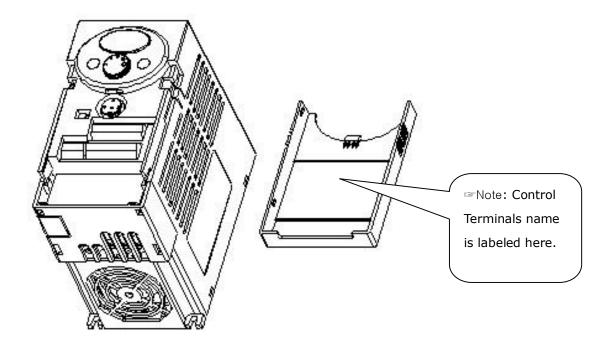
1. Basic information & precautions

 Removal for wiring input power and terminals: After removing the front cover, lift the bottom cover up to disconnect.



- To access control terminals: after finishing power terminal wiring, reinstall the bottom cover and then start wiring control terminals.
- Solution Note: Use the recommended size of the cable as indicated in this manual ONLY.

 Using larger size cable may lead to mis-wiring or damage the insulation.



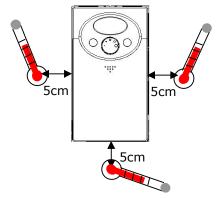
1-4 **SV-iC5**

2. Installation

2.1 Installation precautions

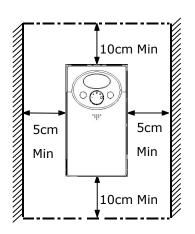
CAUTION

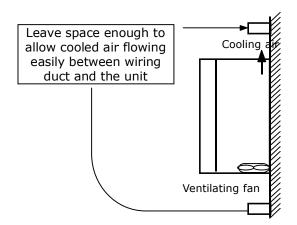
- Handle the inverter with care to prevent damage to the plastic components. Do not hold the inverter by the front cover. It may fall off.
- Install the inverter in a place where it is immune to vibration (5.9 m/s² or less). The inverter is under great influence of ambient temperature.
- Install in a location where temperature is within the permissible range (-10~50°C). Maximum Surrounding Air Temperature is 50°C. Models SV004iC5-1, SV004iC5-1F, SV008iC5-1, and SV008iC5-1F can be used in Ambient 40°C. (UL 508C)



<Ambient Temp Checking Location>

- The inverter will be very hot during operation. Install it on a non-combustible surface.
- Mount the inverter on a flat, vertical and level surface. Inverter orientation must be vertical (top up) for proper heat dissipation. Also leave sufficient clearances around the inverter.



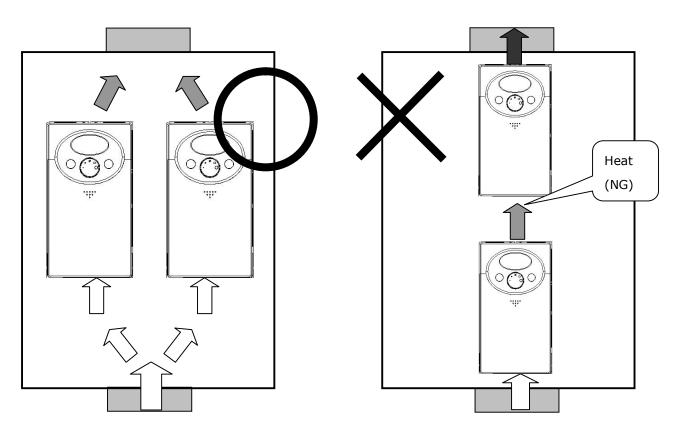


- Protect from moisture and direct sunlight.
- Do not install the inverter in any environment where it is exposed to waterdrops, oil mist, dust, etc. Install the
 inverter in a clean place or inside a "totally enclosed" panel which does not accept any suspended matter.

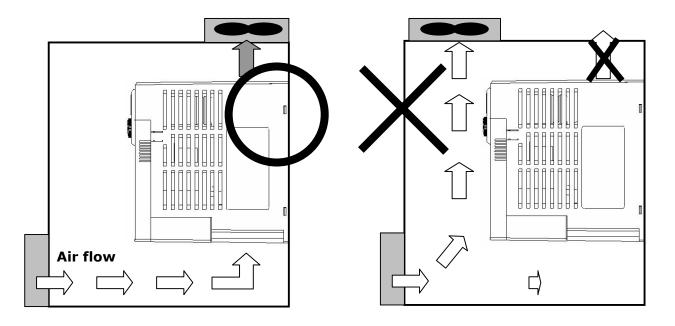
2-1 **SV-iC5**

2. Installation

- When two or more inverters are installed or a ventilation fan is mounted in inverter panel, the inverters and ventilation fan must be installed in proper positions with extreme care taken to keep the ambient temperature of the inverters below the permissible value. If they are installed in improper positions, the ambient temperature of the inverters will rise and ventilation effect will be reduced.
- Install the inverter using screws or bolts to insure the inverter is firmly fastened.
 - < For installing multiple inverters in panel>



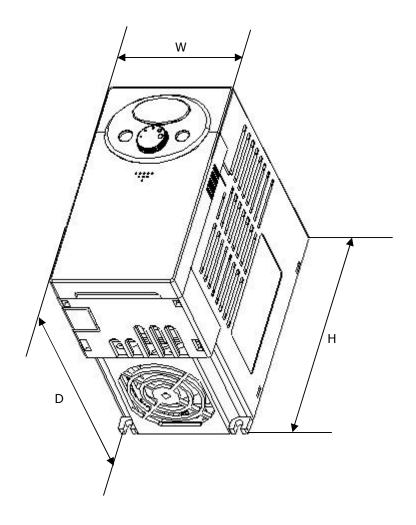
Note: Take caution on proper heat ventillation when installing inverters and fan in a panel.



2-2 **SV-iC5**

2.2 Dimensions

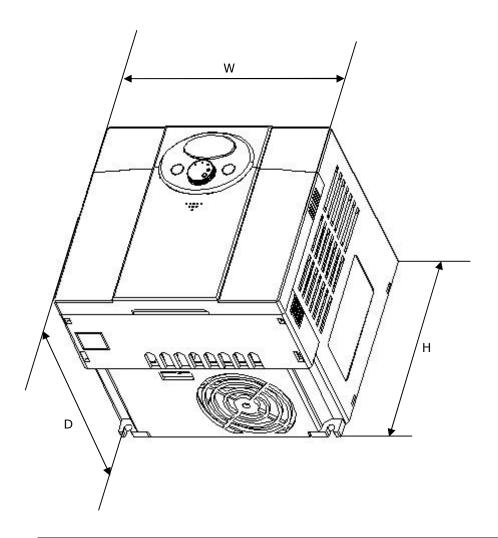
• 0.4, 0.75 kW (1/2~1 HP)



Dimension	004iC5-1	004iC5-1F	008iC5-1	008iC5-1F
W	79	79	79	79
Н	143	143	143	143
D	143	143	143	143
Weight (Kg)	0.87	0.95	0.89	0.97

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• 1.5, 2.2 kW (2~3HP)

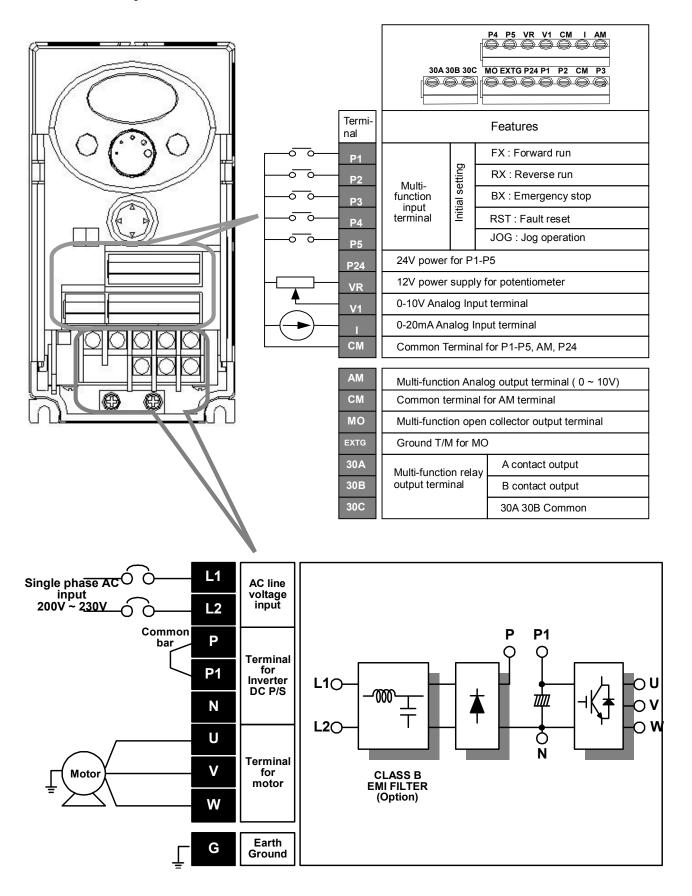


Dimension	015iC5-1	015iC5-1F	022iC5-1	022iC5-1F
W	156	156	156	156
Н	143	143	143	143
D	143	143	143	143
Weight (Kg)	1.79	1.94	1.85	2

2-4 **SV-iC5**

3. Wiring

3.1 Terminal wiring



3-1 **SV-iC5**

3.2 Specifications for power terminal block wiring

	SV004	SV008	SV015	SV022
	iC5-1	iC5-1	iC5-1	iC5-1
	L1 L2 F		L1 L2 P P1	N U V W
Input wire size	2mm ²	2mm ²	3.5mm ²	3.5mm ²
Output wire	2mm ²	2mm ²	3.5mm ²	3.5mm ²
Ground Wire	2mm ²	2mm ²	3.5mm ²	3.5mm ²
Tormain all Luc	2mm ²	2mm ²	3.5mm ²	3.5mm ²
Terminal Lug	3.5 ф	3.5 ф	3.5 ф	3.5 ф
Tightening Torque	9 lb-in	9 lb-in	15 lb-in	15 lb-in



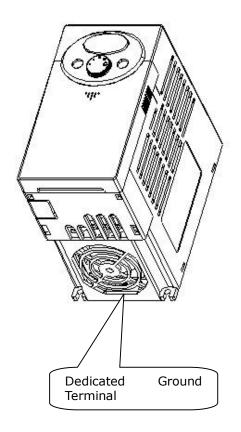
॔!∖ CAUTION

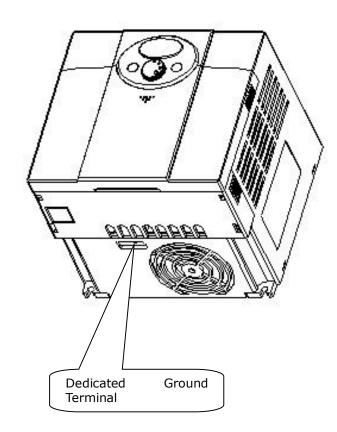
- Make sure the input power is off before wiring.
- When power supply is switched off following operation, wait at least 10 minutes after LED keypad display is off before you start working on it. If tester is available, check the voltage between P1 and N terminals. Wiring should be performed after verifying that input voltage in inverter DC circuitry is all exhausted.
- Applying input power supply to the output terminals U, V and W causes internal inverter damage.
- Use ring terminals with insulated caps when wiring the input power and motor wiring.
- Do not leave wire fragments inside the inverter. Wire fragments can cause faults, breakdowns and malfunctions.
- Never short P1 or P and N terminals. Shorting terminals may cause internal inverter damage.
- Do not install a power factor capacitor, surge suppressor or RFI filters in the output side of the inverter. Doing so may damage these components.

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WARNING

- Use the Type 3 grounding method (Ground impedance: Below 100ohm).
- Use the dedicated ground terminal to ground the inverter. Do not use the screw in the case or chassis, etc for grounding.





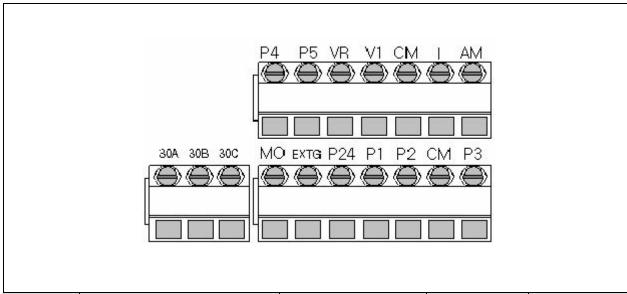
Note: Remove front and bottom cover before starting grounding.

☞ Caution : Follow the specifications below when grounding the inverter.

Model	004iC5, 008iC5 - 1,1F	015iC5, 022iC5 - 1,1F
Wire size 2mm ²		2mm ²
Lug	2mm², 3¢	2mm², 3φ
Ground	Below 100 ohm	Below 100 ohm
impedance	Below 100 Offili	Below 100 offili

3-3 **SV-iC5**

3.3 I/O terminal block specification



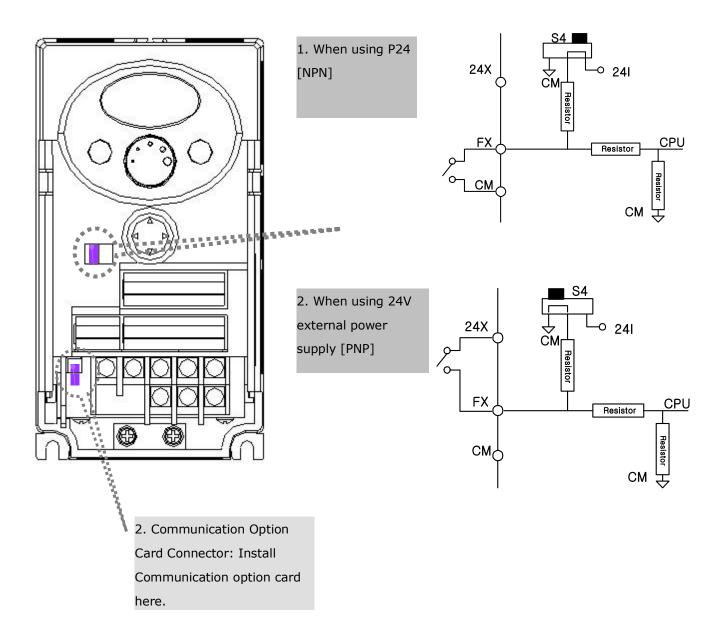
Terminal	Terminal Description	Wire size	Torque (Nm)	Note
P1/P2/P3	Multi-function input T/M P1-P5	22 AWG, 0.3 mm ²	0.4	
P4/P5				
СМ	Common Terminal for P1-P5,	22 AWG, 0.3 mm ²	0.4	
	AM, P24			
VR	12V power supply for external	22 AWG, 0.3 mm ²	0.4	
	potentiometer			
V1	0-10V Analog Voltage input	22 AWG, 0.3 mm ²	0.4	
I	0-20mA Analog Current input	22 AWG, 0.3 mm ²	0.4	
AM	Multi-function Analog output	22 AWG, 0.3 mm ²	0.4	
МО	Multi-function open collector	20 AWG, 0.5 mm ²	0.4	
	output T/M			
EXTG	Ground T/M for MO	20 AWG, 0.5 mm ²	0.4	
P24	24V Power Supply for P1-P5	20 AWG, 0.5 mm ²	0.4	
30A	Multi-function relay A/B	20 AWG, 0.5 mm ²	0.4	
30B	contact output	20 AWG, 0.5 mm ²	0.4	
30C	30A, B Common	20 AWG, 0.5 mm ²	0.4	

Note: Tie the control wires more than 15cm away from the control terminals. Otherwise, it interferes front cover reinstallation.

3-4 **SV-iC5**

Note: When you use external power supply for multi-function input terminal (P1~P5), apply voltage more than 12V to activate.

3.4 PNP/NPN selection and connector for communication option



Note: MODBUS RTU option card is available for SV-iC5. Refer to MODBUS RTU option card manual for more details.

3-5 **SV-iC5**

3. '			

Notes:

3-6 **SV-iC5**

4. Basic configuration

4.1 Connection of peripheral devices to the inverter

The following devices are required to operate the inverter. Proper peripheral devices must be selected and correct connections made to ensure proper operation. An incorrectly applied or installed inverter can result in system malfunction or reduction in product life as well as component damage. You must read and understand this manual thoroughly before proceeding.

$\stackrel{\text{\tiny{\textcircled{\tiny }}}}{=}$	AC Supply Source	Use the power supply within the permissible range of inverter input power rating. (See 14.Specifications)
	MCCB or Earth leakage circuit breaker (ELB)	Select circuit breakers with care. A large inrush current may flow in the inverter at power on.
	Magnetic Contactor	Install it if necessary. When installed, do not use it for the purpose of starting or stopping. Otherwise, it could lead to reduction in product life.
↓	AC/DC Reactors	The reactors must be used when the power factor is to be improved or the inverter is installed near a large power supply system (1000kVA or more and wiring distance within 10m)
	Installation and wiring	To operate the inverter with high performance for a long time, install the inverter in a proper place in the correct direction and with proper clearances. Incorrect terminal wiring could result in the equipment damage.
*	To motor	Do not connect a power factor capacitor, surge suppressor or radio noise filter to the output side of the inverter.

4-1 **SV-iC5**

4. Basic configuration

4.2 Recommended MCCB, Earth leakage circuit breaker (ELB) and Magnetic contactor specification

Model	MCCB/ ELB(LS)	Magnetic Contactor	Note
004iC5-1, 1F	ABS33b, EBS333	GMC-12	
008iC5-1, 1F	ABS33b, EBS333	GMC-18	
015iC5-1, 1F	ABS33b, EBS333	GMC-25	
022iC5-1, 1F	ABS33b, EBS333	GMC-32	

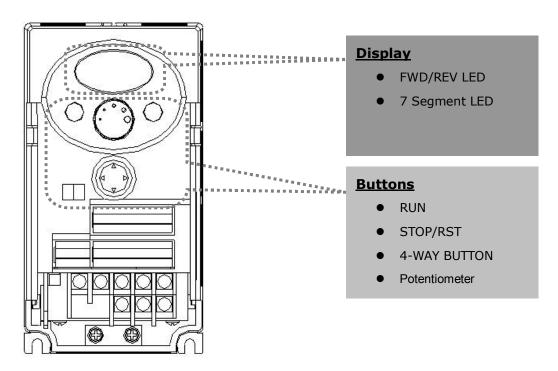
4.3 Recommendable AC/DC Reactor

Model	AC input fuse	AC reactor	DC reactor
004iC5-1, 1F	10A	2.13mH, 5.7A	7.00mH, 5.4A
008iC5-1, 1F	20A	1.20mH, 10A	4.05mH, 9.2A
015iC5-1, 1F	30A	0.88mH, 14A	2.92mH, 13 A
022iC5-1, 1F	40A	0.56mH, 20A	1.98mH, 19 A

4-2 **SV-iC5**

5. Programming Keypad

5.1 Keypad features



Display		
FWD	Lit during forward run	Blinks when a fault occurs
REV	Lit during reverse run	
7-Segment	Displays operation status and parameter information	
(LED Display)		

Keys	;	
RUN		Used to give a run command
STO	P/RST	STOP : Stop the operation RST : Reset faults
4-W/	AY BUTTON	Programming keys (UP/Down/Left/Right arrow and Prog/Ent keys)
A	UP	Used to scroll through codes or increase parameter value
▼	Down	Used to scroll through codes or decrease parameter value
◀	Left	Used to jump to other parameter groups or move a cursor to the left to change the
		parameter value
•	Right	Used to jump to other parameter groups or move cursor to the right to change the
		parameter value
•	Prog/Ent	Used to set the parameter value or save the changed parameter value
	key	
Pote	ntiometer	Used to change the value of run frequency

5-1 **SV-iC5**

5. Programming keypad

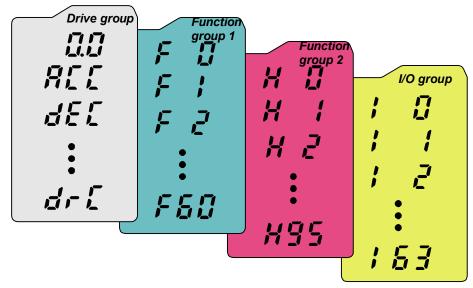
5.2 Alpha-numeric view on the LED keypad

0	R	Α	F	К	77	U
1	5	В	1	L	L	V
2	7	С	-	М		W
3	ď	D	ñ	N	7,	Х
4	E	E	II.	0	וינ	Υ
5	F	F	P	Р	111	Z
6	7	G	7	Q		
7	H	Н	•	R		
8	;	ı	5	S		
9		J	Ŀ	Т		
	1 2 3 4 5 6 7 8	1	1	1	1	1

5-2 **SV-iC5**

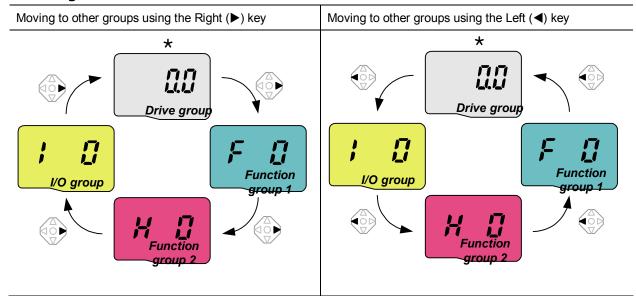
5.3 Moving to other groups

• There are 4 different parameter groups in SV-iC5 series as shown below.



Drive group	Basic parameters necessary for the inverter to run. Parameters such as Target	
	frequency, Accel/Decel time are settable.	
Function group 1	Basic function parameters to adjust output frequency and voltage.	
Function group 2	Advanced function parameters to set parameters for such as PID Operation	
	and second motor operation.	
I/O (Input/Output)	Parameters necessary to make up a sequence using Multi-function	
group	input/output terminal.	

• Moving to other parameter groups is only available in the first code of each group as the figure shown below.



^{*} Target frequency can be set at **0.0** (the 1st code of drive group). Even though the preset value is 0.0, it is user-settable. The changed frequency will be displayed after it is changed.

5-3 **SV-iC5**

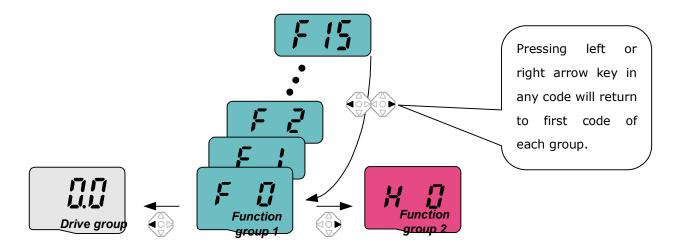
5. Programming keypad

How to move to other groups at the 1st code of each group.

1		 The 1st code in Drive group "0.0" will be displayed when AC input power is applied. Press the right arrow (▶) key once to go to Function group 1.
2	FB	 The 1st code in Function group 1 "F 0" will be displayed. Press the right arrow (▶) key once to go to Function group 2.
3	H I	The 1 st code in Function group 2 "H 0" will be displayed Press the right arrow (▶) key once to go to I/O group.
4	; <u>;</u>	The 1 st code in I/O group "I 0" will be displayed Press the right arrow (▶) key once again to return to Drive group.
5	<u>היה</u>	Return to the 1st code in Drive group "0.0".

♣ If the left arrow key (◄) is used, the above will be executed in the reverse order.

• How to move to other groups from any codes other than the 1st code



When you would like to move from the F 15 to function group 2

1	F 15	In F 15, press the Left (◄) or Right arrow (▶) key. Pressing the key goes to the first code of the group.
2	FB	 The 1st code in function group 1 "F 0" is displayed. Press the right arrow (▶) key.
3	H D	The 1 st code in function group 2 "H 0" will be displayed.

5-4 **SV-iC5**

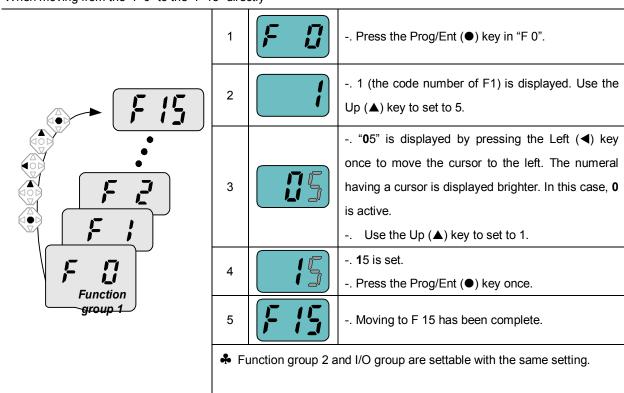
5.4 How to change the codes in a group

• Code change in Drive group

- 2011 - 1111 - 2111 -			
	1		In the 1 st code in Drive group "0.0", press the Up (▲) key once.
	2	REE	 The 2nd code in Drive group "ACC" is displayed. Press the Up (▲) key once.
	3	af.	 The 3rd code "dEC" in Drive group is displayed. Keep pressing the Up (▲) key until the last code appears.
	4	dr.C	 The last code in Drive group "drC" is displayed. Press the Up (▲) key again.
<u>Drive gro</u> ψp	5		Return to the first code of Drive group.
	♣ U:	se Down (▼) key	for the opposite order.

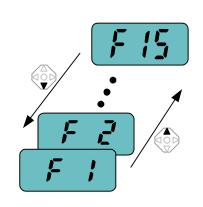
• Code change in Function group 1

When moving from the "F 0" to the "F 15" directly



5-5 **SV-iC5**

For changing code from any codes other than F 0



	When moving from F 1 to F 15 in Function group 1.			
1	F ;	In F 1, continue pressing the Up (▲) key until F15 is displayed.		
2	F 15	Moving to F15 has been complete.		

♣ The same rule applies to Function group 2 and I/O group.

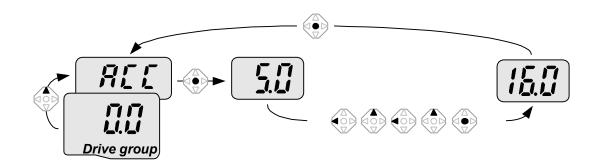
Note: Some codes will be skipped in the middle of increment (▲)/decrement (▼) for code change. That is because it is programmed that some codes are intentionally left blank for future use or the codes user does not use are invisible. For example, when F23 [High/low frequency limit select] is set to "O (No)", F24 [High frequency limit] and F23 [Low frequency limit] are not displayed during code change. But When F23 is set to "1(Yes)", F23 and F24 will appear on the display.

5-6 **SV-iC5**

5.5 Parameter setting method

• Changing parameter value in Drive group

When changing ACC time from 5.0 sec to 16.0



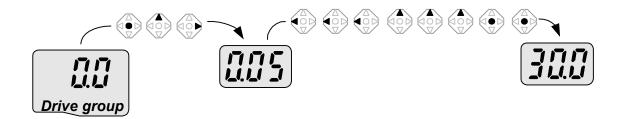
1		In the first code "0.0", press the Up (▲) key once to go to the second code.
,		ACC [Accel time] is displayed.
	Press the Prog/Ent key (●) once.	
3	3 []	Preset value is 5. 0 , and the cursor is in the digit 0 .
	Press the Left (◀) key once to move the cursor to the left.	
4		The digit 5 in 5 .0 is active. Then press the Up (▲) key once.
5	5	The value is increased to 6 .0
		Press the Left (◀) key to move the cursor to the left.
6	6	0 .60 is displayed. The first 0 in 0 .60 is active.
		Press the Up (▲) key once.
		16.0 is set.
7		Press the Prog/Ent (●) key once.
		16.0 is blinking.
		Press the Prog/Ent (●) key once again to return to the parameter name.
8		ACC is displayed. Accel time is changed from 5.0 to 16.0 sec.

 \clubsuit In step 7, pressing the Left (\blacktriangleleft) or Right (\blacktriangleright) key while 16.0 is blinking will disable the setting.

Note) Pressing the Left (◄)/ Right (►) /Up (▲) /Down (▼) key while cursor is blinking will cancel the parameter value change.

5-7 **SV-iC5**

When changing run frequency to 30.05 Hz in Drive group



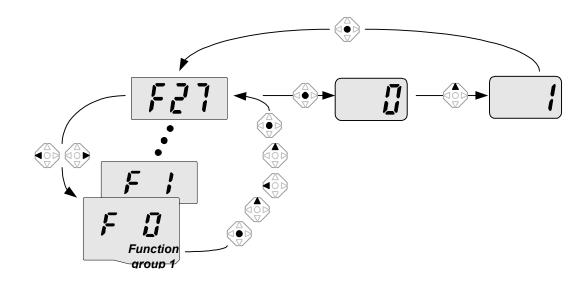
1		In "0.0", press the Prog/Ent (●) key once.
2	2 577	The second 0 in 0. 0 is active.
		Press the Right (▶) key once to move the cursor to the right.
3		0.0 0 is displayed
		Press the Up (▲) key until 5 is displayed.
4		Press the Left (◀) key once.
5	5	The middle digit in 0. 0 5 is active.
		Press the Left (◀) key once.
6		Press the Left (◀) key once.
7	7	0 0.0 is displayed with the first 0 active, but the actual value 0.05 remains unchanged.
′		Press the Up (▲) key to set to 3.
		Press the Prog/Ent (●) key once.
8 31.1	3 0.0 is blinking.	
	Press the Prog/Ent (●) key once.	
9		Run frequency is set to 30.0 when the blinking stops.

- ♣ Three digit LED display is provided in SV-iC5 Series. However, digit expansion is available using the Left(◄)/Right(▶) key for parameter setting and monitoring.
- ♣ In step 8, pressing the Left (◄) or Right (▶) key while 30.0 is blinking will disable the setting.

5-8 **SV-iC5**

• Changing parameter values in Function 1, 2 and I/O group

When changing the parameter value of F 27 from 2 to 5



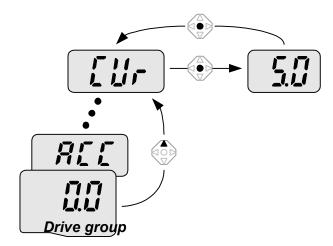
1	F	In F0, press the Prog/Ent (●) key once.
2	Check the present code number.	
		Increase the value to 7 by pressing the Up (▲) key.
3		When 7 is set, press the Left (◄) key once.
4	4 7	0 in 0 7 is active.
		Increase the value to 2 by pressing the Up (▲) key.
5		27 is displayed
		Press the Prog/Ent (●) key once.
6		The parameter number F27 is displayed.
		Press the Prog/Ent (●) key once to check the set value.
7	171	The set value is 0.
		Increase the value to 1 by pressing the Up (▲) key.
8		Press the Prog/Ent (●) key once.
9	רנו	F27 is displayed after 5 stops blinking. Changing parameter value has been complete.
9		Press the either Left (◀) or Right (▶) key once to go to the first code.
10		Return to F0.

♣ The above setting is also applied to change parameter values in function group 2 and I/O group.

5-9 **SV-iC5**

5.6 Monitoring of operation status

Monitoring output current in Drive group

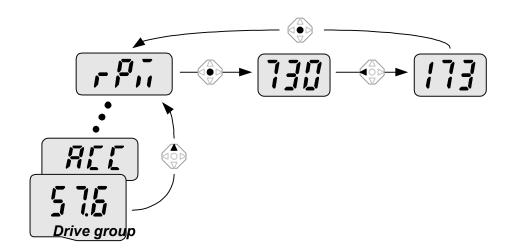


1		In [0.0], continue pressing the Up (▲) or Down (▼) key until [Cur] is displayed.
2		Monitoring output current is provided in this parameter.
2		Press the Prog/Ent (●) key once to check the current.
3		Present output current is 5.0 A.
	5.0	Press the Prog/Ent (●) key once to return to the parameter name.
4		Return to the output current monitoring code.

• Other parameters in Drive group such as dCL (Inverter DC link current) or vOL (Inverter output voltage) can be monitored via the same method.

5-10 **SV-iC5**

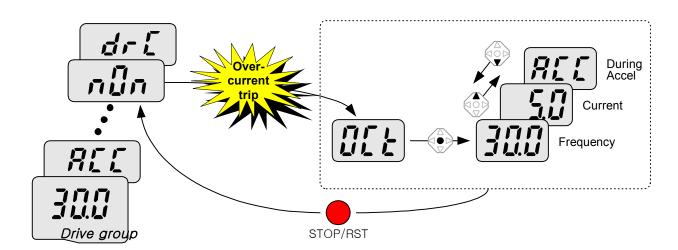
How to monitor Motor rpm in Drive group when the motor is rotating in 1730 rpm.



1 575	Present run frequency can be monitored in the first code of Function group 1. The	
		preset frequency is 57.6Hz.
	Continue pressing the Up (▲) /Down (▼) key until rPM is displayed.	
2	2 .	Motor rpm can be monitored in this code.
		Press the Prog/Ent (●) key once.
3	רובר	Last three digits 730 in 1 730 rpm is shown on the LED.
	Press the Left (◀) key once.	
4	, ,,,,,	First three digits 173 in 1730 rpm are shown on the LED.
4		Press the Prog/Ent (●) key once.
5		Return to the rPM code.

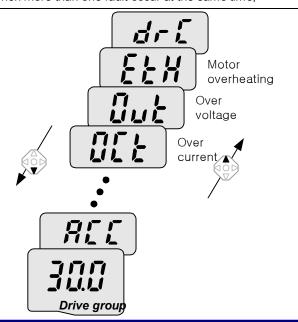
5-11 **SV-iC5**

How to monitor fault condition in Drive group



1		This message appears when an Overcurrent fault occurs.
		Press the Prog/Ent (●) key once.
2		The run frequency at the time of fault (30.0) is displayed.
		Press the Up (▲) key once.
3	5.17	The output current at the time of fault is displayed.
		Press the Up (▲) key once.
4		Operating status is displayed. A fault occurred during acceleration.
		Press the STOP/RST key once.
5		A fault condition is cleared and "nOn" is displayed.
-		

When more than one fault occur at the same time,

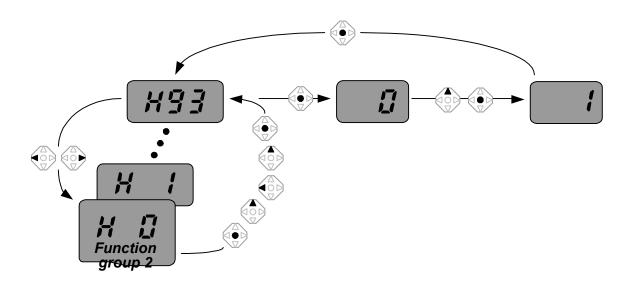


-. Maximum three faults information is displayed as shown left.

5-12 **SV-iC5**

• Parameter initialize

How to initialize parameters of all four groups in H93



1	H []	In H0, press the Prog/Ent (●) key once.
2	2 ()	Code number of H0 is displayed.
		Increase the value to 3 by pressing the Up (▲) key.
3	3	In 3, press the Left (◄) key once to move the cursor to the left.
4		03 is displayed. 0 in 03 is active.
4		Increase the value to 9 by pressing the Up (▲) key.
1		9 3 is set.
5		Press the Prog/Ent (●) key once.
6	H93	The parameter number is displayed.
0		Press the Prog/Ent (●) key once.
7		Present setting is 0.
,		Press the Up (▲) key once to set to 1 to activate parameter initialize.
8		Press the Prog/Ent (●) key once.
		Return to the parameter number after blinking. Parameter initialize has been
9	HGGG	complete.
		Press the either Left (◀) or Right (▶) key.
10	$H \square$	Return to H0.

5-13 **SV-iC5**

5. Programming keypad

Notes:

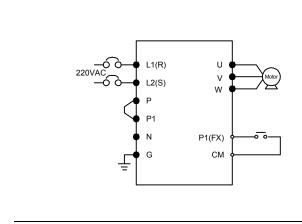
5-14 **SV-iC5**

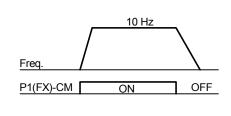
6. Basic operation

- 6.1 Frequency Setting and Basic Operation
- **Caution:** The following instructions are given based on the fact that all parameters are set to factory defaults. Results could be different if parameter values are changed. In this case, initialize parameter values (see page 10-17) back to factory defaults and follow the instructions below.

Frequency Setting via keypad & operating via terminals

		And Add to the order
1		Apply AC input power to the inverter.
2		When 0.0 appears, press the Prog/Ent (●) key once.
3		The second digit in 0. 0 is lit as shown left.
<u> </u>		Press the Left (◀) key twice.
4	nnn	0 0.0 is displayed and the first 0 is lit.
4		Press the Up (▲) key.
5	(INN)	10.0 is set. Press the Prog/Ent (●) key once.
5		10.0 is blinking. Press the Prog/Ent (●) key once.
6		Run frequency is set to 10.0 Hz when the blinking stops.
0		Turn on the switch between P1 (FX) and CM terminals.
		FWD (Forward run) lamp begins to blink and accelerating frequency is displayed on the LED.
7		When target run frequency 10Hz is reached, 10.0 is displayed.
		Turn off the switch between P1 (FX) and CM terminals.
	۰۱۱۱۱	FWD lamp begins to blink and decelerating frequency is displayed on the LED.
8		When run frequency is reached to 0Hz, FWD lamp is turned off and 10.0 is displayed.



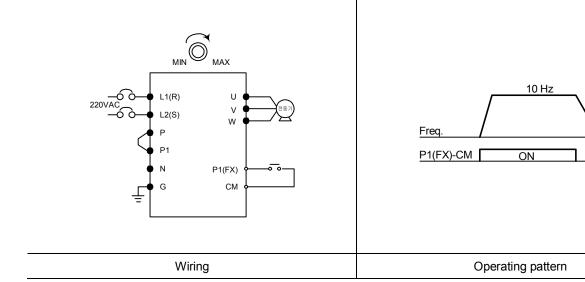


Wiring Operating pattern

6-1 **SV-iC5**

Frequency Setting via potentiometer & operating via terminals

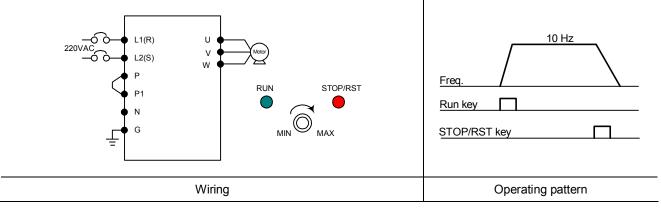
Apply AC input power to the inverter. When 0.0 appears Press the Up (▲) key four times. Frq is displayed. Frequency setting mode is selectable. Press the Prog/Ent (●) key once. Present setting method is set to 0 (frequency setting via keypad).
Frq is displayed. Frequency setting mode is selectable Press the Prog/Ent (●) key once.
Press the Prog/Ent (●) key once.
Press the Prog/Ent (●) key once.
- Present setting method is set to 0 (frequency setting via keynad)
1 resert setting method is set to a (nequency setting via keypad).
Present setting method is set to 0 (frequency setting via keypad). Press the Up (▲) key twice.
5 After 2 (Frequency setting via potentiometer) is set, press the Prog/Ent (●) key once.
Frq is redisplayed after 2 stops blinking.
Turn the potentiometer to set to 10.0 Hz in either Max or Min direction.
Turn on the switch between P1 (FX) and CM (See Wiring below).
FWD lamp begins to blink and the accelerating frequency is displayed on the LED.
7 When run frequency 10Hz is reached, the value is displayed as shown left.
Turn off the switch between P1 (FX) and CM terminals.
FWD lamp begins to blink and the decelerating frequency is displayed on the LED.
8 ° When the run frequency is reached to 0 Hz, FWD lamp is turned off and 10.0 is displayed as
shown left.



6-2 **SV-iC5**

Frequency setting via potentiometer & operating via the Run key

1		Apply AC input power to the inverter.									
2		When 0.0 is displayed, press the Up (▲) key three time	S.								
3		 drv is displayed. Operating method is selectable. Press the Prog/Ent (●) key. 									
4		Check the present operating method ("1" is run via control terminal) Press the Prog/Ent (●) key and then Down (▼) key once.									
5		After setting "0", press the Prog/Ent (●) key.									
6	<u>ה</u> יר ע	 "drv" is displayed after "0" is blinking. Operation method Press the Up (▲) key once.	is set via the Run key on the keypad.								
7	F-9	Different frequency setting method is selectable in this code Press the Prog/Ent (●) key.									
8		Check the present frequency setting method ("0" is run via keypad). Press the Up (▲) key twice.									
9		After checking "2" (frequency setting via potentiometer),	press the Prog/Ent (●) key.								
10	Frq	 "Frq" is displayed after "2" is blinking. Frequency setting keypad. Turn the potentiometer to set to 10.0 Hz in either Max of the set in the potentiometer. 									
11		Press the Run key on the keypad. FWD lamp begins to blink and accelerating frequency is When run frequency 10Hz is reached, 10.0 is displayed Press the STOP/RST key.									
12		FWD lamp begins to blink and decelerating frequency is When run frequency is reached to 0Hz, FWD lamp is tuleft.	• •								



6. Basic operation

Notes:

6-4 **SV-iC5**

Drive Group

LED display	Parameter name	Min/Max range			Description	Factory defaults	Adjustable during run	Page
0.0	[Frequency	0/400	•	This parame	eter sets the frequency that the	0.0	0	9-1
	command]	[Hz]	in	verter is com	manded to output.			
			•	During Stop	: Frequency Command			
			-	During Run:	Output Frequency			
			•	During Multi	i-step operation: Multi-step			
			fre	equency 0.				
			•	It cannot be	set greater than F21- [Max			
			fre	equency].				
ACC	[Accel time]	0/6000	•	During Multi	i-Accel/Decel operation, this	5.0	0	9-10
dEC	[Decel time]	[sec]	pa	arameter serv	res as Accel/Decel time 0.	10.0	0	9-10
Drv	[Drive mode]	0/3	0	Run/Stop vi	a Run/Stop key on the keypad	1	X	9-7
	(Run/Stop		1	Run/Stop	FX: Motor forward run			9-7
	mode)		ı	via control	RX: Motor reverse run			
			2	terminal	FX: Run/Stop enable			
					RX : Reverse rotation select			
			3	Operation v	ia Communication Option			
Frq	[Frequency	0/8	0	Digital	Setting via Keypad 1	0	Х	9-1
	mode]		1		Setting via Keypad 2			9-1
			2	Analog	Setting via potentiometer on			9-2
			2		the keypad(V0)			
			3		Setting via V1 terminal			9-3
			4		Setting via I terminal			9-3
	Setting via potentiometer on the keypad + I terminal				9-4			
			the keypad + I terminal					
			6		Setting via V1 + I terminal			9-4
			7		Setting via potentiometer on			9-5
			′		the keypad + V1 terminal			
			8		Modbus-RTU Communication			
St1	[Multi-Step	0/400	Thi	s parameter s	sets Multi-Step frequency 1	10.0	0	9-6
	frequency 1]	[Hz]	dur	ing Multi-step	operation.			
St2	[Multi-Step		Thi	s parameter s	sets Multi-Step frequency 2	20.0	0	9-6
	frequency 2]		dur	ing Multi-step	operation.			
St3	[Multi-Step		Thi	s parameter s	sets Multi-Step frequency 3	30.0	0	9-6
	frequency 3]		dur	ing Multi-step	operation.			

Drive Group

LED display	Parameter name	Min/Max range		Description	Factory defaults	Adjustable during run	Page
CUr	[Output		This p	parameter displays the output current to	-	-	11-1
	current]		the m	otor.			
rPM	[Motor RPM]		This p	parameter displays the number of Motor	-	-	11-1
			RPM.				
dCL	[Inverter DC		This p	parameter displays DC link voltage inside	-	-	11-1
	link voltage]		the in	verter.			
vOL	[User display		This p	parameter displays the item selected at	vOL	-	11-2
	select]		H73-	[Monitoring item select].			
			vOL	Output voltage			
			POr	Output power			
			tOr	Torque			
nOn	[Fault Display]		This p	parameter displays the types of faults,	-	-	11-2
			freque	ency and operating status at the time of			
			the fa	ult			
drC	[Direction of	F/r	This p	parameter sets the direction of motor	F	0	9-7
	motor rotation		rotatio	on when drv - [Drive mode] is set to either			
	select]		0 or 1	<u> </u>			
			F	Forward			
			r	Reverse			

7-2 **SV-iC5**

						Function g	roup 1
LED display	Parameter name	Min/Max range		Description	Factory defaults	Adjustable during run	Page
F 0	[Jump code]	0/60	This	s parameter sets the parameter code	1	0	5-5
			num	nber to jump.			
F 1	[Forward/	0/2	0	Fwd and rev run enable	0	Х	9-8
	Reverse run		1	Forward run disable			
	disable]		2	Reverse run disable			
F 2	[Accel pattern]	0/1	0	Linear	0	Х	9-13
F 3	[Decel pattern]	=	1	S-curve			
F 4	[Stop mode	0/2	0	Decelerate to stop	0	Х	9-18
	select]		1	Stop via DC brake			
			2	Free run to stop			
F 8	[DC Brake	0/60 [Hz]	•	This parameter sets DC brake start	5.0	Х	10-1
1)	start		fre	equency.			
	frequency]		-	It cannot be set below F23 - [Start			
			fre	equency].			
F 9	[DC Brake	0/60 [sec]	•	When DC brake frequency is reached, the	0.1	Х	10-1
	wait time]		inv	verter holds the output for the setting time			
			be	fore starting DC brake.			
F10	[DC Brake	0/200	•	This parameter sets the amount of DC	50	Х	10-1
	voltage]	[%]	vo	Itage applied to a motor.			
			•	It is set in percent of H33 – [Motor rated			
			cu	rrent].			
F11	[DC Brake	0/60 [sec]	•	This parameter sets the time taken to	1.0	Х	10-1
	time]		ар	ply DC current to a motor while motor is at			
			as	stop.			
F12	[DC Brake	0/200	•	This parameter sets the amount of DC	50	Х	10-2
	start voltage]	[%]	vo	Itage before a motor starts to run.			
			•	It is set in percent of H33 – [Motor rated			
			cu	rrent].			
F13	[DC Brake	0/60 [sec]	•	DC voltage is applied to the motor for DC	0	Х	10-2
	start time]		Br	ake start time before motor accelerates.			
F14	[Time for	0/60 [sec]	•	This parameter applies the current to a	1.0	Х	10-11
	magnetizing a		mo	otor for the set time before motor			
	motor]		ac	celerates during Sensorless vector control.			

^{1):} Set F4 to 1 (Stop via DC brake) to view this function

Function group 1

Description	Factory defaults 10.0	Adjustable during run	Page
	10.0		
frequency] [Hz] operation.		0	10-3
■ It cannot be set above F21 – [Max			
frequency].			
F21 [Max 40/400 * This parameter sets the highest frequency	60.0	X	9-19
frequency] [Hz] the inverter can output.			
It is frequency reference for Accel/Decel			
(See H70)			
■ If H40 is set to 3(Sensorless vector), it can			
be settable up to 300Hz *.			
above Max frequency.			
F22 [Base 30/400 • The inverter outputs its rated voltage to	60.0	Х	9-15
frequency] [Hz] the motor at this frequency (see motor			
nameplate). In case of using a 50Hz motor,			
set this to 50Hz.			
F23 [Start 0.1/10 • The inverter starts to output its voltage at	0.5	X	9-19
frequency] [Hz] this frequency.			
It is the frequency low limit.			
F24 [Frequency 0/1 • This parameter sets high and low limit of	0	X	9-19
high/low limit run frequency.			
select]			
F25 [Frequency 0/400 • This parameter sets high limit of the run	60.0	X	
2) high limit] [Hz] frequency.			
■ It cannot be set above F21 – [Max			
frequency].			
F26 [Frequency low 0/400 • This parameter sets low limit of the run	0.5	Х	
limit] [Hz] frequency.			
■ It cannot be set above F25 - [Frequency			
high limit] and below F23 – [Start frequency].			
F27 [Torque Boost 0/1 0 Manual torque boost	0	Х	9-17
select] 1 Auto torque boost			
F28 [Torque boost 0/15 [%] • This parameter sets the amount of torque	5	Х	9-17
in forward boost applied to a motor during forward run.			
direction] • It is set in percent of Max output voltage.			

7-4 **SV-iC5**

						i unction g	i oup i
LED display	Parameter name	Min/Max range		Description	Factory defaults	Adjustable during run	Page
F29	[Torque boost		• This	s parameter sets the amount of torque	5	Х	9-17
	in reverse		boost a	applied to a motor during reverse run.			
	direction]		■ It is	set as a percent of Max output voltage			
F30	[V/F pattern]	0/2	0	{Linear}	0	Х	9-15
			1	{Square}			9-15
			2	{User V/F}			9-16
F31	[User V/F	0/400 [Hz]	• This	s parameter is active when F30 – [V/F	15.0	Х	9-16
3)	frequency 1]		pattern] is set to 2 {User V/F}.			
F32	[User V/F	0/100 [%]	■ It ca	annot be set above F21 – [Max	25	Х	
	voltage 1]		freque	ncy].			
F33	[User V/F	0/400 [Hz]	• Th	e value of voltage is set in percent of	30.0	Х	
	frequency 2]		H70 –	[Motor rated voltage].			
F34	[User V/F	0/100 [%]	• The	values of the lower-numbered	50	Х	
	voltage 2]		parame	eters cannot be set above those of			
F35	[User V/F	0/400 [Hz]	higher-	numbered.	45.0	Х	
	frequency 3]						
F36	[User V/F	0/100 [%]			75	Х	
	voltage 3]						
F37	[User V/F	0/400 [Hz]			60.0	Х	
	frequency 4]						
F38	[User V/F	0/100 [%]			100	Х	
	voltage 4]						
F39	[Output voltage	40/110	• This	s parameter adjusts the amount of	100	Х	9-16
	adjustment]	[%]	output	voltage.			
			■ Th	e set value is the percentage of input			
			voltage) .			
F40	[Energy-saving	0/30 [%]	• This	s parameter decreases output voltage	0	0	10-12
	level]		accord	ing to load status.			
F50	[Electronic	0/1	• This	s parameter is activated when the	0	0	12-1
	thermal		motor i	s overheated (time-inverse).			
	select]						
	· · · · · · · · · · · · · · · · · · ·						

²⁾ Only displayed when F24 (Freq High/Low limit select) is set to 1.

7-5 **SV-iC5**

^{3):} Set F30 to 2 (User V/F) to display this parameter.

Function group 1

LED display	Parameter name	Min/Max range	Description	Factory defaults	Adjustable during run	Page
F51 4)	[Electronic thermal level for 1 minute]	50/200	 This parameter sets max current capable of flowing to the motor continuously for 1 minute. 	150	0	12-1
	·		 The set value is the percentage of H33 – [Motor rated current]. It cannot be set below F52 –[Electronic 			
F52	[Electronic thermal level for continuous]	50/150	 thermal level for continuous]. This parameter sets the amount of current to keep the motor running continuously. It cannot be set higher than F51 – 	100	0	
F53	[Motor cooling method]	0/1	[Electronic thermal level for 1 minute]. O Standard motor having cooling fan directly connected to the shaft 1 A motor using a separate motor to power a cooling fan.	0	0	
F54	[Overload warning level]	30/150	 This parameter sets the amount of current to issue an alarm signal at a relay or multifunction output terminal (see I54, I55). The set value is the percentage of H33-[Motor rated current]. 	150	0	12-2
F55	[Overload warning time]	0/30 [sec]	■ This parameter issues an alarm signal when the current greater than F54- [Overload warning level] flows to the motor for F55- [Overload warning time].	10	0	
F56	[Overload trip select]	0/1	 This parameter turns off the inverter output when motor is overloaded. 	1	0	12-3
F57	[Overload trip level]	30/200	 This parameter sets the amount of overload current. The value is the percentage of H33-[Motor rated current]. 	180	0	
F58	[Overload trip time]	0/60 [sec]	■ This parameter turns off the inverter output when the F57- [Overload trip level] of current flows to the motor for F58- [Overload trip time].	60	0	

^{4):} Set F50 to 1 to display this parameter

7-6 **SV-iC5**

LED display	Parameter name	Min/Max range		De	escription		Factory defaults	Adjustable during run	Page
F59	[Stall	0/7	• 1	his parameter	stops accelera	ating during	0	Х	12-3
	prevention		acce	eleration, dece	lerating during	constant			
	select]		spe	ed run and sto	ps decelerating	g during			
			dec	eleration.					
				During	During	During			
				Deceleration	constant	Acceleration			
					speed				
				Bit 2	Bit 1	Bit 0			
			0	-	-	-			
			1	-	-	✓			
			2	-	✓	-			
			3	-	✓	✓			
			4	✓	-	-			
			5	✓	-	✓			
			6	✓	✓	-			
			7	✓	✓	✓			
F60	[Stall	30/150	• 7	his parameter	sets the amou	int of current	150	Х	12-3
	prevention	[%]	to a	ctivate stall pre	evention function				
	level]		Acc	el, constant or	Decel run.				
			• 1	he set value is	s the percentag	ge of the			
			H33	- [Motor rated	current].				

7-7 **SV-iC5**

					i diletion g	
LED display	Parameter name	Min/Max range	Description	Factory defaults	Adjustable during run	Page
H 0	[Jump code]	1/95	This parameter sets the code number to jump.	1	0	5-5
H 1	[Fault history 1]	-	This parameter stores information on the	nOn	-	11-4
H 2	[Fault history 2]	-	types of faults, the frequency, the current and	nOn	-	
H 3	[Fault history 3]	-	the Accel/Decel condition at the time of fault.	nOn	-	
H 4	[Fault history 4]	-	The last fault is automatically stored in the	nOn	-	
H 5	[Fault history 5]	-	H 1- [Fault history 1].	nOn	-	
H 6	[Reset fault	0/1	This parameter clears the fault history	0	0	
	history]		saved in H 1-5.			
H 7	[Dwell	F23/400	When run frequency is issued, motor starts	5.0	Х	10-5
	frequency]	[Hz]	to accelerate after dwell frequency is applied			
			to the motor during H8- [Dwell time].			
			[Dwell frequency] can be set within the			
			range of F21- [Max frequency] and F23- [Start			
			frequency].			
H 8	[Dwell time]	0/10 [sec]	This parameter sets the time for dwell	0.0	Х	
			operation.			
H10	[Skip	0/1	This parameter sets the frequency range to	0	X	9-20
	frequency		skip to prevent undesirable resonance and			
	select]		vibration on the structure of the machine.			
H11	[Skip	0/400	Run frequency cannot be set within the	10.0	Х	
1)	frequency low	[Hz]	range of H11 thru H16.			
	limit 1]		The frequency values of the low numbered			
H12	[Skip		parameters cannot be set above those of the	15.0	X	
	frequency high		high numbered ones.			
	limit 1]				.,	
H13	[Skip			20.0	Х	
	frequency low					
Ш44	limit 2]			25.0	V	
H14	[Skip frequency high			25.0	X	
	limit 2]					
H15	[Skip			30.0	X	
1113	frequency low			55.0		
	limit 3]					

7-8 **SV-iC5**

LED display	Parameter name	Min/Max range	Description	Factory defaults	Adjustable during run	Page
H16	[Skip			35.0	Х	
	frequency high					
	limit 3]					
H17	S-Curve	1/100 [%]	Set the speed reference value to form a curve	40	Х	9-13
	accel/decel		at the start during accel/decel. If it is set higher,			
	start side		linear zone gets smaller.			
H18	S-Curve	1/100 [%]	Set the speed reference value to form a curve	40	Х	
	accel/decel		at the end during accel/decel. If it is set higher,			
	end side		linear zone gets smaller.			
H19	[Output phase	0/1	Inverter turns off the output when the	0	0	12-5
	loss protection		phase of the inverter output (U, V, W) is not			
	select]		properly connected.			
H20	[Power On	0/1	This parameter is activated when drv is set	0	0	9-9
	Start select]		to 1 or 2 (Run/Stop via Control terminal).			
			Motor starts acceleration after AC power			
			is applied while FX or RX terminal is ON.			
H21	[Restart after	0/1	This parameter is active when drv is set to	0	0	
	fault reset]		1 or 2 (Run/Stop via Control terminal).			
			Motor accelerates after the fault condition			
			is reset while the FX or RX terminal is ON.			

¹⁾ Set H10 to 1 to be displayed.

7-9 **SV-iC5**

[#] H17, 18 is used when F2, F3 is set to 1 S-Curve.

									i unction g	- ч-г-
LED display	Parameter name	Min/Max range			Descript	ion		Factory defaults	Adjustable during run	Page
H22	[Speed	0/15	• Th	is parame	ter is activ	e to prevent	any	0	0	10-
2)	Search Select]					verter output				12
,	-		-		unning mo	•				
				1. H20-	2.Restart	3.Operation	4.Normal			
				[Power	after	after fault	acceler-			
				On start]	instant	occurred	ation			
					power					
					failure					
				Bit 3	Bit 2	Bit 1	Bit 0			
			0	-	_	_	-			
			1	_	_	_	√			
			2	_	_	√				
			3	_	_	✓	√			
			4	- -	- ✓	_	-			
			5	-	· ✓	_	<i>-</i>			
			6	-	∀	- ✓	*			
			7	-	∀	→	√			
			8	- ✓	_	-	-			
			9	∨			<i>-</i>			
				√	-	- ✓				
			10		-	∀	-			
			11	√	-		✓			
			12	√	✓	-	-			
			13	√	√	-	√			
			14	✓	√	✓	-			
			15	✓	✓	√	✓			
H23	[Current level	80/200	• Th	is parame	eter limits t	the amount	of current	100	0	10-
	during Speed	[%]		g speed se						12
	search]					ercentage of	the H33-			
			[Moto	r rated cu	rrent].					
H24	[P gain during	0/9999				gain used f	or Speed	100	0	
	Speed search]		Searc	ch PI contr	oller.					
H25	[I gain during	0/9999	■ It i	s the Inte	gral gain u	sed for Spe	ed search	1000	0	
	speed search]		PI coi	ntroller.						
2 \										

^{2) #4.}Normal acceleration has first priority. Even though #4 is selected along with other bits, Inverter starts Speed search #4.

7-10 **SV-iC5**

						Function g	roup 2
LED display	Parameter Name	Min/Max Range		Description	Factory defaults	Adjustable during run	Page
H26	[Number of	0/10	■ This	parameter sets the number of	0	0	10-
	Auto Restart		restart tri	es after a fault occurs.			15
	try]		■ Auto	Restart is deactivated if the fault			
			outnumb	ers the restart tries.			
			■ This f	unction is active when [drv] is set			
			to 1 or 2	{Run/Stop via control terminal}.			
			 Deact 	ivated during active protection			
			function ((OHT, LVT, EXT, HWT etc.)			
H27	[Auto Restart	0/60 [sec]	■ This p	parameter sets the time between	1.0	0	
	time]		restart tri	es.			
H30	[Motor type	0.2/2.2	0.2	0.2 kW	- 1)	Х	10-6
	select]		0.4	0.4 kW	Automatically set		
			0.75	0.75 kW	SEL		
			1.5	1.5 kW			
			2.2	2.2 kW			
H31	[Number of	2/12	■ This	setting is displayed via rPM in	-	Х	
	motor poles]		drive gro	up.			
H32	[Rated slip	0/10	C	$(rpm \times P)$	- 2)	Х	
	frequency]	[Hz]	$J_s = 0$	$f_r - \left(\frac{rpm \times P}{120}\right)$	Automatically		
			Where, f	s = Rated slip frequency	set		
			J	$\frac{c}{r}$ = Rated frequency			
			rp	m = Motor nameplate RPM			
			I	P = Number of Motor poles			
H33	[Motor rated	1.0/20	■ Enter	motor rated current on the	-	Х	
	current]	[A]	nameplat	te.			
H34	[No Load	0.1/12	■ Enter	the current value detected when	-	Х	10-6
	Motor	[A]	the moto	r is rotating in rated rpm after the			
	Current]		load cor	nnected to the motor shaft is			
			removed				
			■ Enter	the 50% of the rated current			
			value wh	en it is difficult to measure H34 -			
			[No Load	Motor Current].			
H36	[Motor	50/100	■ Enter	the motor efficiency (see motor	-	Х	
	efficiency]	[%]	nameplat	te).			
				·	-	-	

7-11 **SV-iC5**

Function group 2

						Function g	roup 2
LED display	Parameter Name	Min/Max Range		Description	Factory defaults	Adjustable during run	Page
H37	[Load inertia	0/2	■ Selec	et one of the following according to	0	Х	10-6
	rate]		motor in	ertia.			
			0	Less than 10 times that of motor			
				inertia			
			1	About 10 times that of motor			
				inertia			
			2	More than 10 times that of motor			
				inertia			
H39	[Carrier	1/15	■ This	parameter affects the audible	3	0	10-
	frequency	[kHz]	sound of	f the motor, noise emission from			16
	select]		the inver	ter, inverter temp, and leakage			
			current.	If the value is set higher, the			
			inverter	sound is quieter but the noise from			
			the inver	ter and leakage current will			
			become	greater.			
H40	[Control mode	0/3	0	{Volts/frequency Control}	0	X	9-15
	select]		1	{Slip compensation control}			10-6
			2	{PID Feedback control}			10-8
			3	{Sensorless vector control}			10-11
H41	[Auto tuning]	0/1	If this	parameter is set to 1, it	0	X	10-
			automat	ically measures parameters of the			10
			H42 and	H43.			
H42	[Stator	0/5.0[Ω]	■ This i	s the value of the motor stator	-	X	
	resistance		resistano	ce.			
	(Rs)]						
H44	[Leakage	0/300.0		s leakage inductance of the stator	-	Х	
	inductance	[mH]	and roto	r of the motor.			
	(Lσ)]						
H45	Sensorless P	0/32767	■ P gai	n for Sensorless control	1000	0	
1)	gain						
H46	Sensorless I		■ I gain	for Sensorless control	100	0	
	gain						
H50	[PID	0/1	0	Terminal I input (0 ~ 20 mA)	0	X	10-8
	Feedback		1	Terminal V1 input (0 ~ 10 V)			
	select]						
4) . Cat I	140 to 2 (DID cont	Land) an 0/0 an		star control) to diaplay these paramet			

^{1):} Set H40 to 2 (PID control) or 3(Sensorless vector control) to display these parameters.

7-12 **SV-iC5**

					Function group 2			
LED display	Parameter Name	Min/Max Range		Description	Factory defaults	Adjustable during run	Page	
H51	[P gain for PID	0/999.9	■ Thi	s parameter sets the gains for the PID	300.0	0	10-8	
	controller]	[%]	contro	ller.				
H52	[Integral time	0.1/32.0			1.0	0	10-8	
	for PID	[sec]						
	controller							
	(I gain)]							
H53	Differential	0.0 /30.0			0.0	0	10-8	
	time for PID	[sec]						
	controller							
	(D gain)							
H54	F gain for PID	0/999.9	■ Thi	s is the Feed forward gain for the PID	0.0	0	10-8	
	controller	[%]	contro	ller.				
H55	[PID output	0/400	■ Thi	s parameter limits the amount of the	60.0	0	10-8	
	frequency	[Hz]	output	frequency thru the PID control.				
	limit]		■ The	e value is settable within the range of				
			F21 –	[Max frequency] and H23 – [Start				
			freque	ncy].				
H70	[Frequency	0/1	0	The Accel/Decel time is the time that	0	X	9-10	
	Reference for			takes to reach the F21 – [Max				
	Accel/Decel]			frequency] from 0 Hz.				
			1	The Accel/Decel time is the time that				
				takes to reach a target frequency from				
				the run frequency.				
H71	[Accel/Decel	0/2	0	Settable unit: 0.01 second.	1	0	9-11	
	time scale]		1	Settable unit: 0.1 second.				
			2	Settable unit: 1 second.				
H72	[Power on	0/13	■ Thi	s parameter selects the parameter to be	0	0	11-2	
	display]		displa	yed on the keypad when the input				
			power	is first applied.				
			0	Frequency command				
			1	Accel time				
			2	Decel time				
			3	Drive mode				
			4	Frequency mode				
			<u> </u>		·		_	

7-13 **SV-iC5**

						i unotion g	
LED display	Parameter Name	Min/Max Range		Description	Factory defaults	Adjustable during run	Page
-		-	5	Multi-Step frequency 1			
			6	Multi-Step frequency 2			
			7	Multi-Step frequency 3			
			8	Output current			
			9	Motor rpm			
			10	Inverter DC link voltage			
			11	User display select			
			12	Fault display			
			13	Direction of motor rotation select			
H73	[Monitoring	0/2	• C	one of the following can be monitored via	0	0	11-2
	item select]		vOL	- [User display select].			
			0	Output voltage [V]			
			1	Output power [kW]			
			2	Torque [kgf · m]			
H74	[Gain for	1/1000	• T	his parameter is used to change the	100	0	11-1
	Motor rpm	[%]	moto	or speed display to rotating speed (r/min)			
	display]		or m	echanical speed (m/mi).			
				$RPM = \left(\frac{120 \times f}{H31}\right) \times \frac{H74}{100}$			
H79	[Software	0/10.0	• T	his parameter displays the inverter	X.X	Х	
	version]		softv	vare version.			
H81	[2 nd motor	0/6000	• T	his parameter is active when the selected	5.0	0	10-
	Accel time]	[sec]	term	inal is ON after I20-I24 is set to 12 {2 nd			16
H82	[2 nd motor		moto	or select}.	10.0	0	
	Decel time]						
H83	[2 nd motor	30/400			60.0	Х	
	base	[Hz]					
	frequency]						
H84	[2 nd motor V/F	0/2			0	Х	
	pattern]						
H85	[2 nd motor	0/15 [%]			5	X	
	forward torque						
	boost]						

7-14 **SV-iC5**

Function group 2

LED display	Parameter Name	Min/Max Range			Description	Factory defaults	Adjustable during run	Page
H86	[2 nd motor					5	X	10-
	reverse torque							16
	boost]	2011-0				1-0	.,	
H87	[2 nd motor stall	30/150				150	X	
	prevention	[%]						
H88	[2 nd motor	50/200				150	0	
ПОО	Electronic	[%]				150		
	thermal level	[/0]						
	for 1 min]							
H89	[2 nd motor					100	0	
	Electronic							
	thermal level							
	for continuous]							
H90	[2 nd motor	0.1/20				1.8	Х	
	rated current]	[A]						
H93	[Parameter	0/5	• This	s paramete	er is used to initialize	0	Х	10-
	initialize]		param	eters back	to the factory default values.			17
			0	-				
			1	All param	eter groups are initialized to			
				factory de	efault value.			
			2	Only Driv	e group is initialized.			
			3	Only Fund	ction group 1 is initialized.			
			4	Only Fund	ction group 2 is initialized.			
			5		group is initialized.			
H94	[Password register]	0/FFF	Passwo	rd for H95-	[Parameter lock].	0	0	10- 18
H95	[Parameter	0/FFF	This par	ameter is a	able to lock or unlock	0	0	10-
	lock]		paramet	ters by typi	ng password registered in			19
			UL (Unio	ock)	Parameter change enable]		
			L (Lock)		Parameter change disable			

7-15 **SV-iC5**

I/O group

					1/0	group
LED	Parameter	Min/Max	Description	Factory	Adjustable	Page
display	name	range		defaults	during run	
10	[Jump code]	0/63	This parameter sets the code number to jump	1	0	5-5
I 1	[Filter time	0/9999	This is used to adjust the analog voltage input	10	0	9-2
	constant for		signal via keypad potentiometer.			
	V0 input]					
12	[V0 input Min	0/10	Set the minimum voltage of the V0 input.	0	0	
	voltage]	[V]				
13	[Frequency	0/400	Set the inverter output minimum frequency at	0.0	0	
	corresponding	[Hz]	minimum voltage of the V0 input.			
	to I 2]					
14	[V0 input Max	0/10	Set the maximum voltage of the V0 input.	10	0	
	voltage]	[V]				
15	[Frequency	0/400	Set the inverter output maximum frequency at	60.0	0	
	corresponding	[Hz]	maximum voltage of the V0 input.			
	to I 4]					
16	[Filter time	0/9999	Set the input section's internal filter constant for	10	0	9-3
	constant for		V1 input.			
	V1 input]					
17	[V1 input Min	0/10	Set the minimum voltage of the V1 input.	0	0	
	voltage]	[V]				
18	[Frequency	0/400	Set the inverter output minimum frequency at	0.0	0	
	corresponding	[Hz]	minimum voltage of the V1 input.			
	to I 7]					
I 9	[V1 input max	0/10	Set the maximum voltage of the V1 input.	10	0	
	voltage]	[V]	-			
l10	[Frequency	0/400	Set the inverter output maximum frequency at	60.0	0	
	corresponding	[Hz]	maximum voltage of the V1 input.			
	to I 9]					
 I11	[Filter time	0/9999	Set the input section's internal filter constant for	10	0	9-4
	constant for I		l input.			
	input]					
 I12	[I input	0/20	Set the Minimum Current of I input.	4	0	
	minimum	[mA]		-		
	current]	u				
	Janong					

I/O group

	-						1/0	group
LED display	Parameter name	Min/Max range		Descripti	on	Factory defaults	Adjustable during run	Page
l13	[Frequency	0/400	Set the	e inverter output minir	num frequency at	0.0	0	
	corresponding	[Hz]	minim	um current of I input.				
	to I 12]							
l14	[I input max	0/20	Set the	e Maximum Current o	f I input.	20	0	
	current]	[mA]						
l15	[Frequency	0/400	Set the	e inverter output maxi	mum frequency at	60.0	0	
	corresponding	[Hz]	maxim	um current of I input.				
	to I 14]							
I16	[Criteria for	0/2	0	Disabled		0	0	12-7
	Analog Input		1	Less than half the v	value set in I 2/7/12	1		
	Signal loss]			entered				
			2	2 Below the value set in I 2/7/12 entered				
120	[Multi-function	0/24	0	Forward run comma	and {FX}	0	0	9-7
	input terminal		1	Reverse run comm	and {RX}			
	P1 define]							
I21	[Multi-function		2	Emergency Stop Tr	ip {EST}	1	0	
	input terminal		3	Reset when a fault	occurs {RST}.			
	P2 define]							
122	[Multi-function		4	Jog operation comr	mand {JOG}	2	0	10-3
	input terminal		5	Multi-Step frequence	y – Low			9-6
	P3 define]							
123	[Multi-function		6	Multi-Step frequenc	y – Mid	3	0	
	input terminal		7	Multi-Step frequence	y – High			
	P4 define]							
124	[Multi-function		8	Multi Accel/Decel –	Low	4	0	9-12
	input terminal		9	Multi Accel/Decel –	Mid			
	P5 define]		10	Multi Accel/Decel –	High			
			11	DC brake during sto	ор			10-2
			12	2 nd motor select				10-
								16
			13	-				
			14 -					
			15 Up-down Frequency				10-4	
				operation	increase			
					command (UP)			

I/O group

									1/0	group
LED display	Parameter name	Min/Max range		ı	Description	on		Factory defaults	Adjustable during run	Page
			16			Frequenc	:V			
						decrease	-			
						command	d			
						(DOWN)				
			17	3-wire ope	eration					10-4
			18	External tr	ip: A Con	tact (EtA)				12-5
			19	External tr	ip: B Con	tact (EtB)				
			20	-						
			21	Exchange	between	PID opera	ation and			10-8
				V/F operat	tion					
			22	Exchange	between	option and	Inverter			
			23	Analog Ho	old					
			24	Accel/Dec	el Disable)				
125	[Input terminal		BIT4	BIT3	BIT2	BIT1	BIT0			11-3
	status display]		P5	P4	P3	P2	P1	-	-	
126	[Output					BIT1	BIT0			11-3
	terminal status					0010				
	display]					30AC	MO			
127	[Filtering time	2/50	• If	the value is	s set high	er, the res	sponse of	15	0	
	constant for		the In	put termina	l is getting	g slower.				
	Multi-function									
	Input terminal]									
130	[Multi-Step	0/400	• It	cannot be	set greate	er than F2	1 – [Max	30.0	0	9-6
	frequency 4]	[Hz]	frequ	ency].						
I31	[Multi-Step							25.0	0	
	frequency 5]									
132	[Multi-Step							20.0	0	
	frequency 6]									
133	[Multi-Step							15.0	0	
	frequency 7]									
134	[Multi-Accel	0/6000						3.0	0	9-12
	time 1]	[sec]								
135	[Multi-Decel							3.0		
	time 1]									

7-18 **SV-iC5**

I/O group

								group
LED display	Parameter name	Min/Max range		Description	n	Factory defaults	Adjustable during run	Page
136	[Multi-Accel					4.0		9-12
	time 2]							
137	[Multi-Decel					4.0		
	time 2]							
138	[Multi-Accel					5.0		
	time 3]							
139	[Multi-Decel					5.0		
	time 3]							
140	[Multi-Accel					6.0		
	time 4]							
141	[Multi-Decel					6.0		
	time 4]							
142	[Multi-Accel					7.0		
	time 5]							
143	[Multi-Decel					7.0		
	time 5]							
144	[Multi-Accel					8.0		
	time 6]							
145	[Multi-Decel					8.0		
	time 6]							
146	[Multi-Accel					9.0		
	time 7]							
147	[Multi-Decel					9.0		
	time 7]							
150	[Analog output	0/3		Output item	10[V] Output	0	0	11-5
	item select]				200V 400V			
			0	Output	Max frequency			
				frequency				
			1	Output current	150 %			
			2	Output voltage	282 V			
			3	DC link voltage	DC 400V			
151	[Analog output	10/200				100	0	
	level	[%]						
	adjustment]							

I/O group

LED Parameter display name range										group
					Des	scription				Page
Ievel	152	[Frequency	0/400	• Th	nis parameter	is used when	154 – [Mult	i- 30.0	0	11-6
153 [Frequency detection bandwidth]		detection	[Hz]	functi	ion output tern	ninal select] or	r 155 – [Muli	ti-		
detection bandwidth		level]		functi	ion relay selec	t] are set to 0-	4.			
bandwidth	153	[Frequency		• It	cannot be set	greater than	F21 – [Ma	10.0	0	
IS4		detection		frequ	ency].					
Total Select Se		bandwidth]								
1 1 2 5 5 5 5 5 5 5 5 5	154	[Multi-function	0/17	0	FDT-1			12	0	11-6
Select		output			FDT-2					11-6
11-8		terminal		1						
Telay select		select]								
4 FDT-5	155	[Multi-function		2	FDT-3			17		11-8
5 Overload (OL)		relay select]		3	FDT-4					11-8
6				4	FDT-5					11-9
7 Motor stall {STALL} 8 Over voltage trip {OV} 9 Low voltage trip {LV} 10 Inverter heatsink overheat {OH} 11 Command loss 12 During run 13 During stop 14 During constant run 15 During speed searching 16 Wait time for run signal input 17 Fault relay output 18 When When the When the 2 O 11-6 O O 11-6 O O O 11-6 O O O 11-6 O O O 12 O O O 13 O O O 14 During speed searching 15 O O O 15 O O O 16 O O O 17 O O O 18 O O O 19 O O O 10 O O O 10 O O O 11 O O O O O 11 O O O O O 12 O O O O O 15 O O O O O 16 O O O O O 17 O O O O O 10 O O O O O 11 O O O O O O 11 O O O O O O 12 O O O O O O 13 O O O O O O 14 O O O O O O O 15 O O O O O O O 16 O O O O O O O O 17 O O O O O O O 18 O O O O O O O O 19 O O O O O O O 10 O O O O O O O O 11 O O O O O O O 12 O O O O O O O O O				5						11-9
8				6	Inverter Overload {IOL}					
9 Low voltage trip {LV} 10 Inverter heatsink overheat {OH} 11 Command loss 12 During run 13 During stop 14 During constant run 15 During speed searching 16 Wait time for run signal input 17 Fault relay output 18 Setting the trip other of voltage trip auto restart occurs try] 19 Low voltage trip 10 Low voltage trip output 10 Low voltage trip output 11 Low voltage trip output 12 During speed searching 13 During speed searching 14 During constant run 15 During speed searching 16 When the trip other low voltage trip output 17 Fault relay output 18 Verific of voltage trip output 19 During trip output 10 Verific output 11 Verific output 12 Verific output 13 During stop 14 During constant run 15 During stop 10 Verific output 10 Verific output 10 Verific output 11 Verific output 12 Verific output 13 During stop 14 During constant run 15 During stop 16 Wait time for run signal input 17 Fault relay output 18 Verific output 19 Verific output 10 Verific output 11 Verific output 11 Verific output 12 Verific output 13 Verific output 14 Verific output 15 Verific output 16 Verific output 17 Verific output 18 Verific output 18 Verific output 19 Verific output 10 Verific output 10 Verific output 10 Verific output 10 Verific output 15 Verific output 16 Verific output 17 Verific output 18 Verific output 18 Verific output				7	Motor stall {STALL}					
10 Inverter heatsink overheat {OH} 11 Command loss 12 During run 13 During stop 14 During constant run 15 During speed searching 16 Wait time for run signal input 17 Fault relay output 18 Setting the trip other low voltage trip auto restart occurs try] 19 Bit 2 Bit 1 Bit 0 10 O -				8	Over voltage	trip {OV}				
11 Command loss 12 During run 11- 13 During stop 14 During constant run 15 During speed searching 16 Wait time for run signal input 17 Fault relay output 18 Fault relay output 18 Fault relay output 19				9	Low voltage	trip {LV}				
12 During run 11- 13 During stop 14 During constant run 15 During speed searching 16 Wait time for run signal input 17 Fault relay output 17 Fault relay output 18 When When the 2 O 11-6 Setting the trip other low voltage H26- than low trip occurs [Number of voltage trip auto restart occurs try] Bit 2 Bit 1 Bit 0 O -				10	Inverter heat	sink overheat	(OH)			
13 During stop 14 During constant run 15 During speed searching 16 Wait time for run signal input 17 Fault relay output 18 Setting the trip other low voltage trip auto restart occurs try] Bit 2 Bit 1 Bit 0 10 110 120 13 During stop 14 During constant run 15 During speed searching 16 Wait time for run signal input 17 Fault relay output 18 Setting the trip other low voltage 19 Setting the trip other low voltage 10 Tables 11 Tables 11 Tables 11 Tables 12 Tables 13 During stop 14 During constant run 15 During speed searching 16 Wait time for run signal input 17 Fault relay output 18 Setting the trip other low voltage 19 Setting the trip other low voltage 10 Tables 10 Tables 10 Tables 10 Tables 11 Tables 11 Tables 11 Tables 12 Tables 13 Tables 14 During constant run 15 During speed searching 16 Wait time for run signal input 17 Fault relay output 18 Setting the trip other low voltage 19 Setting the trip other low voltage 10 Tables 11 Tables 12 Tables 13 Tables 14 During constant run 15 During speed searching 16 Wait time for run signal input 17 Fault relay output 18 Setting the trip other low voltage 19 Setting the trip other low voltage 10 Tables 10 Tables 11 Tables 12 Tables 13 Tables 14 During constant run 15 During speed searching 16 Wait time for run signal input 17 Fault relay output 18 Setting the trip other low voltage 19 Setting the trip other low voltage 10 Tables 10 Tables 11 Tables 12 Tables 13 Tables 14 Tables 15 Tables 16 Tables 16 Tables 16 Tables 17 Tables 18 Tables 18 Tables 18 Tables 18 Tables 18 Tables 19 Tables 19 Tables 19 Tables 10 Tables 11 Tables 11 Tables 12 Tables 13 Tables 14 Tables 15 Tables 16 Tables 16 Tables 17 Tables 18 Ta				11	Command Io	ss				
14 During constant run 15 During speed searching 16 Wait time for run signal input 17 Fault relay output 18				12	During run					11-
15 During speed searching 16 Wait time for run signal input 17 Fault relay output 17 Fault relay output 18 19 19 19 19 19 19 19				13	During stop					10
16 Wait time for run signal input 17 Fault relay output 18 18 19 19 19 19 19 19				14	During const	ant run				
17 Fault relay output 18 19 19 19 19 19 19 19				15	During speed	d searching				
Total content of the content of th				16	Wait time for	run signal inp	ut			
output] setting the trip other low voltage H26— than low trip occurs [Number of voltage trip auto restart try] Bit 2 Bit 1 Bit 0 O				17	Fault relay o	utput				
H26— than low trip occurs [Number of voltage trip auto restart occurs try] Bit 2 Bit 1 Bit 0 0	156	[Fault relay	0/7		When	When the	When th	e 2	0	11-6
[Number of voltage trip auto restart occurs try] Bit 2 Bit 1 Bit 0 0		output]			setting the	trip other	low voltag	e		
auto restart occurs try] Bit 2 Bit 1 Bit 0 0					H26–	than low	trip occurs	;		
try] Bit 2 Bit 1 Bit 0 0					[Number of	voltage trip				
Bit 2 Bit 1 Bit 0 0					auto restart	occurs				
0					try]					
					Bit 2	Bit 1	Bit 0			
1				0	-	-	-			
				1	-	-	✓			

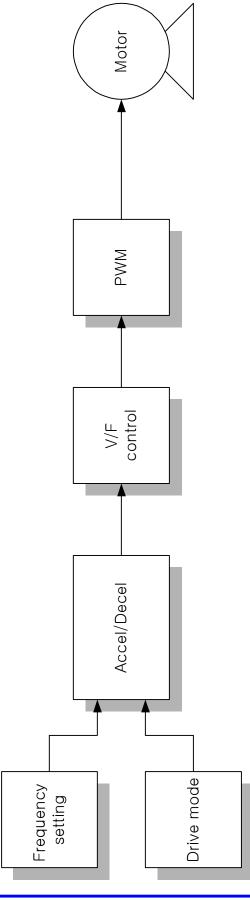
7-20 **SV-iC5**

I/O group

										group
LED	Parameter	Min/Max			De	scription		Factory	Adjustable	Page
display	name	range						defaults	during run	
			2	-		✓	-			
			3	-		✓	✓			
			4	✓		-	-			
			5	✓		-	✓			
			6	✓		✓	-			
			7	✓		✓	✓			
160	[Inverter	1/32	• Th	nis pa	arameter	is set when	the inverter	1	0	
	station		uses	RS48	35 comm	unication.				
	number]									
l61	[Baud rate]	0/4	• Se	Select the Baud rate of the RS485			3	0		
			0		1200 bp	s				
			1		2400 bp	s				
			2		4800 bp	s				
			3		9600 bp	S				
			4		19200 b	ps				
162	[Drive mode	0/2	• It	is us	sed whe	n frequency	command is	0	0	12-7
	select after		given	via \	/1 and I	terminal or co	mmunication			
	loss of		option	n.						
	frequency		0		Continu	ous operation				
	command]		1		Free Ru	ın stop (Coast	to stop)			
			2		Decel to	o stop				
163	[Wait time	[sec]	• Th	nis is	s the t	time inverter	determines	1.0		
	after loss of		wheth	ner th	ere is the	e input frequen	cy command			
	frequency		or no	or not. If there is no frequency command input				-		
	command]		during	during this time, inverter starts operation via						
			the m	ode s	selected	at 162.				
-	l		I					l .	l	L

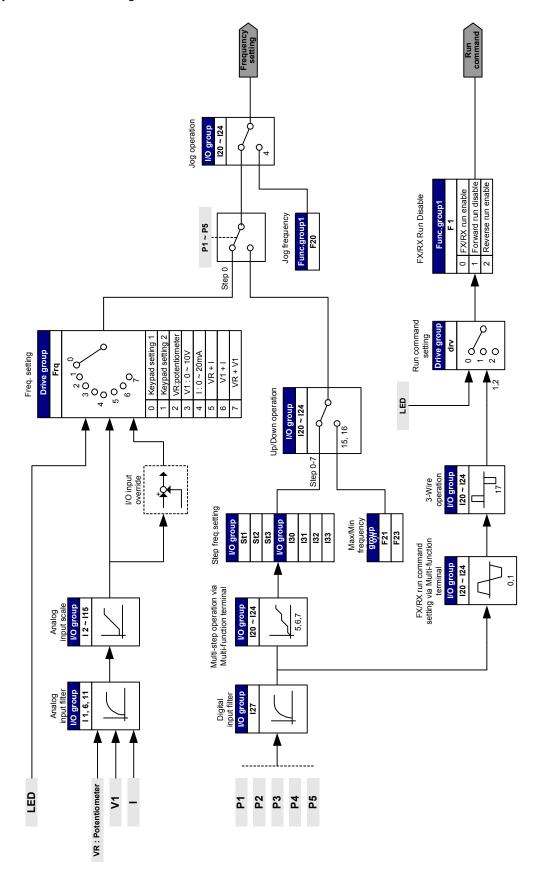
7-21 **SV-iC5**

8. Control block diagram



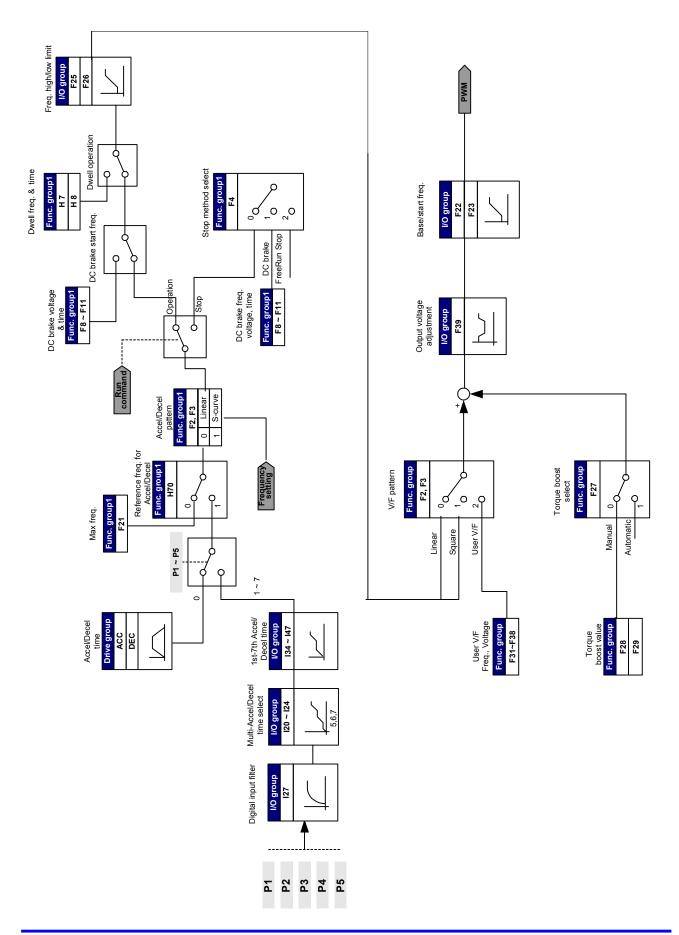
8-1 **SV-iC5**

8.1 Frequency and Drive mode setting



8-2 **SV-iC5**

8.2 Accel/Decel setting and V/F control



8-3 **SV-iC5**

9. Basic Functions

9.1 Frequency mode

Digital Frequency setting via Keypad 1

Group	LED Display	Parameter Name	Set Value	Min/Max Range	Factory Defaults	Unit
Drive	0.0	[Frequency Command]	-	0/400	0.0	Hz
group	Frq	[Frequency mode]	0	0/8	0	

- Run frequency is settable in **0.0** [Frequency Command].
- Set Frq [Frequency mode] to 0 (Frequency setting via Keypad 1).
- Set the desired frequency in **0.0** and press the Prog/Ent (●) key to enter the value into memory.
- The value is settable not greater than **F21** [Max frequency].

• Digital Frequency setting via Keypad 2

Group	LED Display	Parameter Name	Set Value	Min/Max Range	Factory Defaults	Unit
Drive	0.0	[Frequency Command]	-	0/400	0.0	Hz
group	Frq	[Frequency mode]	1	0/8	0	

- Run frequency is settable in 0.0 [Frequency Command].
- Set Frq [Frequency mode] to 1{Frequency setting via Keypad 2}.
- In 0.0, frequency is changed upon pressing the Up (▲)/Down (▼) key. It is seleted to use the Up/Down key as potentiometer on keypad.
- The value is settable not greater than **F21** [Max frequency].

9-1 **SV-iC5**

Analog Frequency setting via Potentiometer (V0) on the Keypad

Used to prevent fluctuations in analog input signals caused by noise

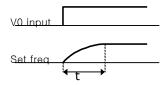
Group	LED Display	Parameter Name	Set Value	Min/Max Range	Factory Defaults	Unit
Drive	0.0	[Frequency Command]	-	-	-	Hz
group	Frq	[Frequency Mode]	2	0/8	0	
I/O group	I 1	[Filter time constant for V0 input]	10	0/9999	10	
	12	[V0 input minimum voltage]	-	0/10	0	V
	13	[Frequency corresponding to I2]	-	0/400	0.0	Hz
	I 4	[V0 input max voltage]	-	0/10	10	V
	15	[Frequency corresponding to I4]	-	0/400	60.0	Hz

- Set Frq [Frequency Mode] to 2.
- The set frequency can be monitored in **0.0** [Frequency Command].

▶ I1: [Filtering time constant for V0 input]

Effective for eliminating noise in the frequency setting circuit.

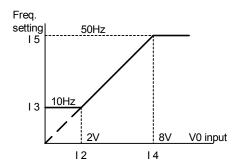
Increase the filter time constant if steady operation cannot be performed due to noise. A larger setting results in slower response (t gets longer).



▶ 12-15: [Min/Max input voltage and corresponding frequency setting]

The corresponding frequency to V0 input voltage is settable.

Example: When setting I 2 - [V0 input minimum voltage] = 2V, I 3- [Frequency corresponding to I 2]= 10Hz, I 4 - [V0 input max voltage] = 8V and I 5 - [Frequency corresponding to I 4]= 50Hz, the following figure is shown.

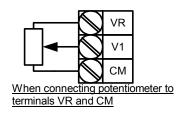


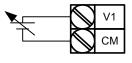
9-2 **SV-iC5**

Analog Frequency setting via Voltage analog input (0-10V) or potentiometer on the VR terminal

Group	LED Display	Parameter Name	Set Value	Min/Max Range	Factory Defaults	Unit
Drive	0.0	[Frequency command]	-	-	-	Hz
group	Frq	[Frequency mode]	3	0/8	0	
I/O group	I 6	[Filtering time constant for V1 input]	10	0/9999	10	
	I 7	[V1 input minimum voltage]	-	0/10	0	V
	18	[Frequency corresponding to I 7]	-	0/400	0.0	Hz
	I 9	[V1 input max voltage]	-	0/10	10	V
	I10	[Frequency corresponding to I 9]	-	0/400	60.0	Hz

- Select Frq -[Frequency Mode] to 3 (Frequency setting via V1 terminal).
- The 0-10V input can be directly applied from an external controller or a potentiometer (between VR and CM terminals).
 - ▶ Wire the terminal as shown below and refer to page 9-2 for I 6 I10.





Analog Voltage Input (0-10V)

• Frequency Setting via Analog Current Input (0-20mA)

Group	LED Display	Parameter Name	Set Value	Min/Max Range	Factory Defaults	Unit
Drive	0.0	[Frequency Command]	-	-	-	Hz
group	Frq	[Frequency Mode]	4	0/8	0	
I/O group	I11	[Filtering time constant for I input]	10	0/9999	10	
	l12	[I input minimum current]	-	0/20	4	mA
	I13	[Frequency corresponding to I 12]	1	0/400	0.0	Hz
	I14	[I input max current]	1	0/20	20	mA
	l15	[Frequency corresponding to I 14]	1	0/400	60.0	Hz

- Select Frq [Frequency Mode] to 4 (Current Analog Input (0-20mA)).
- Frequency is set via 0-20mA input between I and CM terminals.
- See page 9-2 for I11-I15.

9-3 **SV-iC5**

Frequency setting via Potentiometer on the keypad + Current Analog input (0-20mA)

Group	LED Display	Parameter Name	Set Value	Min/Max Range	Factory Defaults	Unit
Drive	0.0	[Frequency Command]	-	-	-	Hz
group	Frq	[Frequency Mode]	5	0/8	0	

- Select Frq [Frequency Mode] to 5 {Potentiometer on the keypad and Current Analog input (0-20mA)}.
- Override function is provided via Main speed and Auxiliary speed adjustment.
- Related code: I 1 I 5, I 11- I 15
 - When main speed is set via potentiometer and Auxiliary speed via 0-20mA analog input, the override function is set as below.

Group	Code	Parameter Name	Set value	Units
I/O group	12	[V0 input minimum voltage]	0	V
	13	[Frequency corresponding to I 2]	0	Hz
	14	[V0 input max voltage]	10	V
	15	[Frequency corresponding to I 4]	60.0	Hz
	I 12	[I input minimum current]	4	mA
	I 13	[Frequency corresponding to I 12]	0	Hz
	I 14	[I input max current]	20	mA
	I 15	[Frequency corresponding to I 14]	5.0	Hz

After the above setting is made, if 5V is set via potentiometer and 10mA is applied via I terminal, 32.5Hz is output

Frequency setting via 0-10V + 0-20mA input

Group	LED Display	Parameter Name	Set Value	Min/Max Range	Factory Defaults	Unit
Drive	0.0	[Frequency Command]	-	-	-	Hz
group	Frq	[Frequency Mode]	6	0/8	0	

- Set Frq [Frequency Mode] to 6 {V1 + I terminal input}.
- Related code: I 6 I 10, I 11 I 15
- Refer to the Frequency setting via Potentiometer on the keypad + Current Analog input (0-20mA) for the setting.

9-4 **SV-iC5**

Frequency setting via Potentiometer on the keypad + 0-10V input

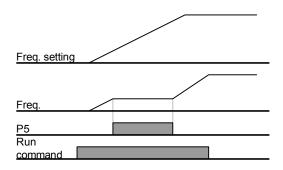
Group	LED Display	Parameter Name	Set Value	Min/Max Range	Factory Defaults	Unit
Drive	0.0	[Frequency Command]	-	-	-	Hz
group	Frq	[Frequency Mode]	7	0/8	0	

- Set Frq [Frequency Mode] to 7 {Potentiometer on the keypad + 0-10V input}.
- Relative code: I 1 I 5, I6 I10
- Refer to P 9-4 Frequency setting via potentiometer on the Keypad + 0-20mA input for the setting.

Analog Hold

Group	LED Display	Parameter Name	Set Value	Min/Max Range	Factory Defaults	Unit
Drive group	Frq	[Frequency Mode]	2/7	0/8	0	
I/O group	120	[Multi-function input terminal P1 define]	-	0/24	0	
	~	~				
	124	[Multi-function input Terminal P5 Define]	23		4	

- This setting becomes activated when **Frq** [Frequency Mode] is set to 2-7.
- Set one of the Multi-function input terminals to 23 to activate Analog Hold operation.
 - ▶ When I24 –[Multi-function input terminal P5 define] is set to 23,



9. Basic functions

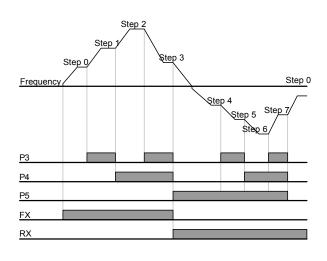
Multi-Step frequency setting 9.2

Group	LED Display	Parameter Name	Set Value	Min/Max Range	Factory Defaults	Unit
Drive group	0.0	[Frequency command]	5.0	0/400	0.0	Hz
	Frq	[Frq mode]	0	0/8	0	-
	St1	[Multi-Step frequency 1]	-		10.0	
	St2	[Multi-Step frequency 2]	-	0/400	20.0	Hz
	St3	[Multi-Step frequency 3]	-		30.0	
I/O group	122	[Multi-function input terminal P3 define]	5		2	-
	I23	[Multi-function input terminal P4 define]	6	0/24	3	-
	124	[Multi-function input terminal P5 define]	7		4	-
	130	[Multi-Step frequency 4]	-		30.0	
	I31	[Multi-Step frequency 5]	-	0/400	25.0	Hz
	132	[Multi-Step frequency 6]	-	J. 100	20.0	'
	133	[Multi-Step frequency 7]	-		15.0	

- Select a terminal to give Multi-step frequency command among P1-P5 terminals.

- If terminals P3-P5 are selected for this setting, set I22-I24 to 5-7 to give Multi-step frequency command. Multi-step frequency 0 is settable using **Frq** [Frequency mode] and **0.0** [Frequency command]. Multi-step frequency 1-3 are set at St1-St3 in Drive group, while Step frequency 4-7 are set at I30-I33 in I/O group.

Step freq	FX or RX	P5	P4	P3
0	✓	-	-	-
1	✓	-	-	✓
2	✓	-	✓	-
3	✓	-	✓	✓
4	✓	✓	-	-
5	✓	✓	-	✓
6	✓	✓	✓	-
7	√	✓	✓	✓



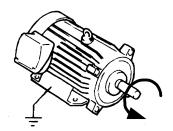
9-6 SV-iC5

9.3 Run Command setting

• Run via the Run and STOP/RST key

Group	LED Display	Parameter Name	Set Value	Min/Max Range	Factory Defaults	Unit
Drive group	drv	[Drive mode] (Run/Stop mode)	0	0/3	1	
	drC	[Direction of motor rotation select]	-	F/r	F	

- Set drv [Drive mode] to 0.
- Motor starts to accelerate by pressing the Run key while run frequency is set. Motor decelerates to stop by pressing the STOP/RST key.
- Selecting rotation direction is available at drC [Direction of motor rotation select] when run command is issued via Run key on keypad.



drC	[Direction of motor	F	Forward
	rotation select]	R	Reverse

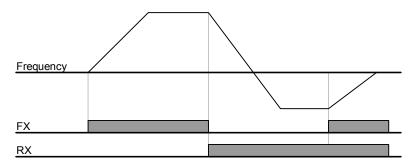
FX: Counter clockwise

Run command setting 1 via FX and RX terminals

Group	LED Display	Parameter Name	Set Value	Min/Max Range	Factory Defaults	Unit
Drive group	drv	[Drive mode] (Run/Stop mode)	1	0/3	1	
I/O group	120	[Multi-function input terminal P1 define]	0	0/24	0	
	I21	[Multi-function input terminal P2 define]	1	0/24	1	

- Set **drv** [Drive mode] to 1.
- Set I20 and I21 to 0 and 1 to use P1 and P2 as FX and RX terminals.
- "FX" is Forward run command and "RX" Reverse run.

Operation will stop when both FX and RX terminals are turned ON or OFF.



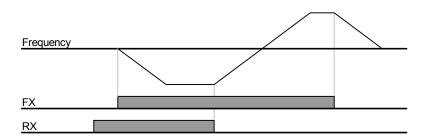
9-7 **SV-iC5**

9. Basic functions

Run command setting 2 at FX and RX terminals

Group	LED Display	Parameter Name	Set Value	Min/Max Range	Factory Defaults	Unit
Drive	drv	[Drive mode]	2	0/3	1	
group	urv	(Run/Stop mode)	2	0/3	l	
I/O group	120	[Multi-function input terminal	0	0/24	0	
	120	P1 define]	U	0/24	U	
	l21	[Multi-function input terminal	1	0/24	1	
	121	P2 define]	1	0/24	I	

- Set the drv to 2.
- Set I20 and I21 to 0 and 1 to use P1 and P2 as FX and RX terminals.
- FX: Run command setting. Motor runs in forward direction when RX terminal (P2) is OFF.
- RX: Direction of motor rotation select. Motor runs in reverse direction when RX terminal (P2) is ON.



FX/RX Run Disable

Group	LED Display	Parameter Name	Set Value	Min/Max Range	Factory Defaults	Unit
Drive group	drC	[Direction of motor rotation select]	-	F/r	F	
Function group 1	F 1	[Forward/Reverse run disable]		0/2	0	

Select the direction of motor rotation.

• 0 : Forward and Reverse run enable

1 : Forward run disable

• 2 : Reverse run disable

9-8 **SV-iC5**

Power On Start select

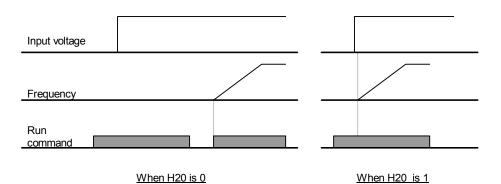
Group	LED Display	Parameter Name	Set Value	Min/Max Range	Factory Defaults	Unit
Drive group	drv	[Drive mode] (Run/Stop mode)	1, 2	0/3	1	
Function group 2	H20	[Power On Start select]	1	0/1	0	

- Set H20 to 1.
- When AC input power is applied to the inverter with drv set to 1 or 2 {Run via control terminal} ON, motor starts acceleration.
- This parameter is inactive when the drv is set to 0 {Run via keypad}.



CAUTION

Particular attention must be directed to this function due to potential hazard as motor starts to run suddenly upon applying AC input power.



Restart after fault reset

Group	LED display	Parametern name	Set value	Min/Max range	Factory defaults	Unit
Drive group	Drv	[Drive mode] (Run/Stop mode)	1, 2	0/3	1	
Function group 2	H21	[Restart after fault reset]	1	0/1	0	

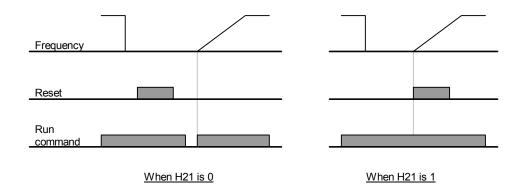
- Set H21 to 1.
- Motor starts acceleration if drv is set to 1 or 2 and the selected terminal is ON when a fault is cleared.
- This function is inactive when the drv is set to 0 {Run via the Keypad}.



CAUTION

Particular attention must be directed to this function due to potential hazard as motor starts to run suddenly after the fault is cleared.

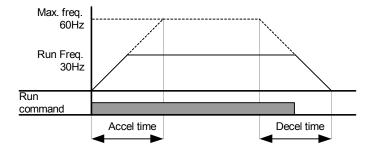
9-9 **SV-iC5**



- 9.4 Accel/Decel time and unit setting
- Accel/Decel time setting based on Max frequency

Group	LED Display	Parameter Name	Set Value	Min/Max Range	Factory Defaults	Unit
Drive	ACC	[Accel time]	-	0/6000	5.0	sec
group	dEC	[Decel time]	-	0/6000	10.0	sec
Function group 1	F21	[Max frequency]	-	0/400	60.0	Hz
Function group 2	H70	[Frequency Reference for Accel/Decel]	0	0/1	0	
	H71	[Accel/Decel Time setting unit]	-	0/2	1	

- Set the desired Accel/Decel time at ACC/dEC in Drive group.
- If H70 is set to 0 {Max frequency}, Accel/Decel time is the time that takes to reach the max freq from 0 Hz.
- Desired Accel/Decel time unit is settable at the H71.
 - ▶ Accel/Decel time is set based on **F21** [Max frequency]. For instance, if **F21** is set to 60Hz, Accel/Decel time 5 sec, and run frequency 30Hz, time to reach 30Hz would be 2.5 sec.



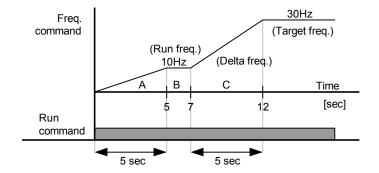
More precise time unit can be set corresponding to load characteristics as shown below.

Code	Parameter Name	Setting range	Set value	Description
H71	[Accel/Decel Time cotting	0.01~600.00	0	Unit: 0.01 sec.
	[Accel/Decel Time setting unit]	0.1~6000.0	1	Unit: 0.1 sec.
	arnej .	1~60000	2	Unit: 1 sec.

Accel/Decel time based on Run frequency

Group	up LED display Parameter name		Set	Min/Max	Factory	Unit
Group LED display Para		raiametei name	value	range	defaults	Oilit
Drive	ACC	[Accel time]	-	0/6000	5.0	sec
group	dEC	[Decel time]	-	0/6000	10.0	sec
Function	H70	[Frequency reference for	4	0/1	0	
group 2	п/и	Accel/Decel]		0/1	U	

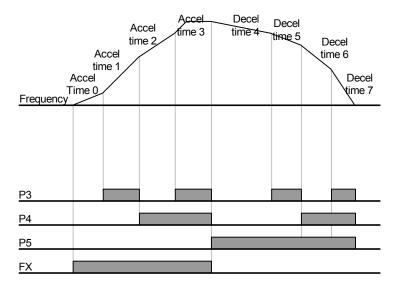
- Accel/Decel time is set at the ACC/dEC.
- If you set H70 to 1 {Delta frequency}, Accel/Decel time is the time that takes to reach a target freq from run freq (Currently operating freq.).
 - When H70 and Accel time are set to 1 {Delta frequency} and 5 sec, respectively,
 (A zone: run freq 10 Hz applied first, B zone: Operating via 10 Hz, different run freq is not issued
 C: 30Hz Run freq (in this case, Target freq) issued while 10 Hz run freq is applied. But the preset accel time
 5 sec is maintained.)



Multi-Accel/Decel time setting via Multi-function terminals

Group	LED Display	Parameter Name	Set Value	Min/Max Range	Factory Defaults	Unit
Drive	ACC	[Accel time]	-	0/6000	5.0	Sec
group	dEC	[Decel time]	-	0/6000	10.0	Sec
I/O group	120	[Multi-function input terminal P1 define]	0	0/24	0	
	121	[Multi-function input terminal P2 define]	1		1	
	122	[Multi-function input terminal P3 define]	8		2	
	123	[Multi-function input terminal P4 define]	9		3	
	124	[Multi-function input terminal P5 define]	10		4	
	134	[Multi-Accel time 1]	-	0/6000	3.0	Sec
	~	~				
	147	[Multi-Decel time 7]	-		9.0	

- Set I22, I23, I24 to 8, 9, 10 if you want to set Multi Accel/Decel time via P3-P5 terminals.
- Multi-Accel/Decel time 0 is settable at ACC and dEC.
- Multi-Accel/Decel time 1-7 is settable at I34-I47.



Multi- Accel/Decel	P5	P4	P3
time			
0	-	-	-
1	-	-	✓
2	-	✓	-
3	-	✓	✓
4	✓	-	1
5	✓	1	✓
6	✓	✓	-
7	✓	✓	✓

9-12 **SV-iC5**

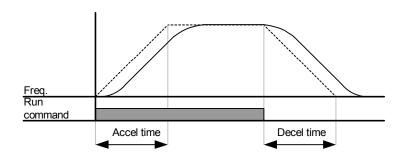
Accel/Decel pattern setting

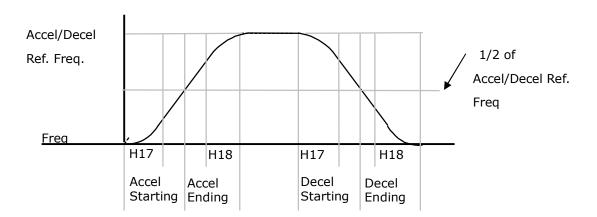
Group	LED display	Parameter name	Min/Max range		Set value	Unit
Function	F 2	[Accel pattern]	0	Linear	0	
group 1	F 3	[Decel pattern]	1	S-curve		
	H17	S-Curve accel/decel start side	1~100		40	%
	H18	S-Curve accel/decel end side	1~100		40	%

- Accel/Decel pattern is settable at F2 and F3.
- Linear : This is a general pattern for constant torque applications
- S-curve: This curve allows the motor to accelerate and decelerate smoothly.
 Appropriate applications: Elevator door, lifts..

Caution:

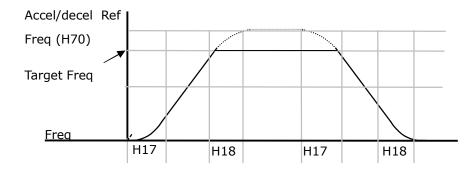
• For S-curve, the actual Accel/Decel time takes longer than the time set by user.





9-13 **SV-iC5**

• Note that setting Frequency Ref for Accel/decel (H70) is set to Max Freq and target freq is set below Max freq. the shape of S-curve may be distorted.

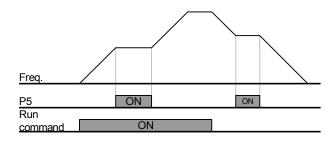


below Max freq, the curve will not be shown completely.

Accel/Decel Disable

Group	LED display	Parameter name	Set value	Min/Max range	Factory defaults	Unit
I/O group	120	[Multi-function input terminal P1 define]	-	0/24	0	
	~	~				
	124	[Multi-function input terminal P5 define]	24		4	

- Select one terminal of I20-24 to define Accel/Decel disable.
- For example, if P5 is selected, set I24 to 24 to activate this function.

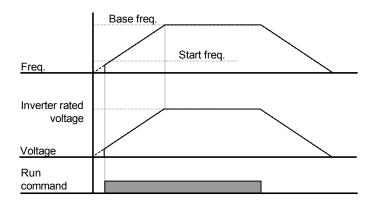


9.5 V/F control

• Linear V/F operation

Group	LED Display	Parameter Name	Set Value	Min/Max Range	Factory Defaults	Unit
Function	F22	[Base frequency]	-	30/400	60.0	Hz
group 1	F23	[Start frequency]	-	0.1/10.0	0.5	Hz
	F30	[V/F pattern]	0	0/2	0	

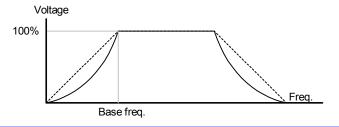
- Set F30 to 0 {Linear}.
- This pattern maintains a linear Volts/frequency ratio from F23 [Start frequency] to F22- [Base frequency]. This is appropriate for constant torque applications.
 - ▶ F22 [Base frequency] : Inverter outputs its rated voltage at this level. Enter the motor nameplate frequency.
 - ▶ F23 [Start frequency] : Inverter starts to output its voltage at this level.



Square V/F operation

Group	LED Display	Parameter Name	Set Value	Min/Max Range	Factory Defaults	Unit
Function group 1	F30	[V/F pattern]	1	0/2	0	

- Set F30 to 1{Square}.
- This pattern maintains squared volts/hertz ratio. Appropriate applications are fans, pumps, etc.



9-15 **SV-iC5**

9. Basic functions

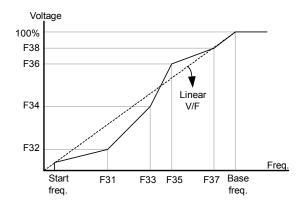
User V/F pattern

Group	LED display	Parameter name	Set value	Min/Max range	Factory defaults	Unit
Function group 1	F30	[V/F pattern]	2	0/2	0	
	F31	[User V/F frequency 1]	-	0/400	15.0	Hz
	~	~				_
	F38	[User V/F voltage 4]	-	0/100	100	%

- Select F30 to 2 {User V/F}.
- User can adjust the Volt/Frequency ratio according to V/F pattern of specialized motors and load characteristics.



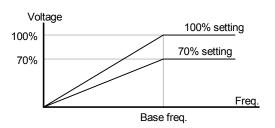
- In case of using a standard induction motor, if this value is set much higher than linear V/F pattern, it could result in torque shortage or motor overheating due to over-energizing.
- When User V/F pattern is active, F28 [Torque Boost in forward direction] and F29 [Torque Boost in reverse direction] are deactivated.



Output voltage adjustment

Group	LED Display	Parameter Name	Set Value	Min/Max Range	Factory Defaults	Unit
Function	F39	[Output voltage		40/110	100	%
group 1	F 39	adjustment]	-	40/110	100	/0

This function is used to adjust the output voltage of the inverter. This is useful when you use a motor that has a rated voltage lower than the input voltage.



9-16 **SV-iC5**

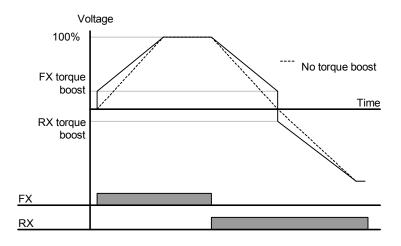
Manual Torque Boost

Group	LED display	Parameter name	Set Value	Min/Max range	Factory defaults	Unit
Function group 1	F27	[Torque boost select]	0	0/1	0	
	F28	[Torque boost in forward direction]		0/15	5	%
	F29	[Torque boost in reverse direction]		0/10	3	70

- Set F27 to 0 {Manual torque boost}.
- The values of [Torque boost in forward/reverse direction] are set separately in F28 and F29.



If the boost value is set much higher than required, it may cause motor overheating due to overenergizing.



Auto Torque Boost

Group	LED Display	Parameter Name	Set Value	Min/Max Range	Factory Defaults	Unit
Function	F27	[Torque boost select]	1	0/1	0	
group 1	F27	[Torque boost select]		0/1 0		
Function	H34	[No Load Motor Current]	-	0.1/12	-	Α
group 2	H41	[Auto tuning]	0	0/1	0	
	H42	[Stator resistance (Rs)]	-	0/5.0	-	Ω

- Before Auto Torque Boost setting, H34 and H42 should be set correctly (See page 10-6, 10-8).
- Set F27 to 1 (Auto torque boost).
- The inverter automatically boosts the output voltage by calculating torque boost value using motor parameters.

9-17 **SV-iC5**

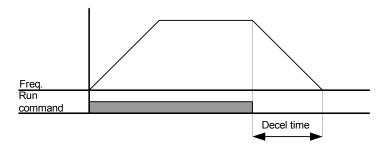
9. Basic functions

9.6 Stop mode select

Decel to stop

Group	LED Display	Parameter Name	Set Value	Min/Max Range	Factory Defaults	Unit
Function	F4	[Stop mode select]	0	0/2	0	
group 1	14	[Stop mode select]	U	0/2	U	

- Set F4 to 0 {Decel to stop}.
- The inverter decelerates to 0Hz for the preset time.



DC brake to stop

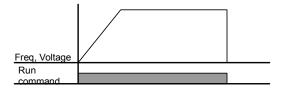
Group	LED Display	Parameter Name	Set Value	Min/Max Range	Factory Defaults	Unit
Function	F4	[Stop mode select]	1	0/2	0	
group 1		[Otop mode select]	•	0/2		

Set F4 to 1 (DC brake to stop) (See page 10-1 for more).

Free run to stop

Group	LED Display	Parameter Name	Set Value	Min/Max Range	Factory Defaults	Unit
Function group 1	F4	[Stop mode select]	2	0/2	0	

- Set F4 to 2 {Free run to stop}.
- The inverter turns off the output frequency and voltage when the run command is OFF.



9.7 Frequency limit setting

Frequency limit setting based on Max and start frequency

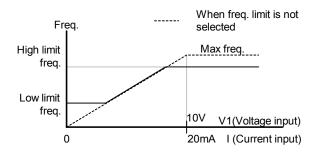
Group	LED display	Parameter name	Set value	Min/Max range	Factory defaults	Unit
Function	F21	[Max frequency]	-	0/400	60.0	Hz
group 1	F23	[Start frequency]	1	0.1/10	0.5	Hz

- Max frequency: Frequency high limit except for F22 [Base frequency]. Any frequency cannot be set above [Max frequency].
- Start frequency: Frequency low limit. If a frequency is set lower than this, 0.00 is automatically set.

Run frequency limit based on frequency High/Low limit

Group	LED Display	Parameter Name	Set Value	Min/Max Range	Factory Defaults	Unit
Function group 1	F24	[Frequency High/Low limit select]	1	0/1	0	
	F25	[Frequency high limit]	-	0/400	60.0	Hz
	F26	[Frequency low limit]	-	0/400	0.5	Hz

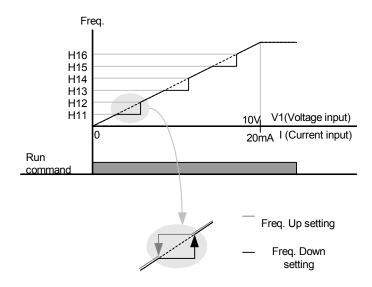
- Set F24 to 1.
- Active run frequency can be set within the range set in F25 and F26.
 - ▶ When frequency setting is done via Analog input (voltage or current input), the inverter operates within the range of high and low limit frequency as shown below.
 - ▶ This setting is also valid when frequency setting is done via keypad.



Skip frequency

Group	LED display	Parameter name	Set	Min/Max	Factory	Unit
			value	range	defaults	57.II.
Function	H10	[Skip frequency select]	1	0/1	0	
group 2	H11	[Skip frequency low limit 1]	-	0/400	10.0	Hz
	~	~				
	H16	[Skip frequency high limit 3]	-	0/400	35.0	Hz

- Set H10 to 1.
- Run frequency setting is not available within the skip frequency range of H11-H16.
- Skip frequency is settable within the range of F21 [Max frequency] and F23 [Start frequency].



- When it is desired to avoid resonance attributable to the natural frequency of a mechanical system, these parameters allow resonant frequencies to be skipped. Three different areas of [Skip frequency High/Low limit] can be set with the skip frequencies set to either the top or bottom point of each area. However, during acceleration or deceleration, the run frequency within the set area is valid.
- In the case of increasing frequency setting as shown above, if frequency set value (Analog setting via voltage, current or digital setting via keypad) is within the range of Skip frequency, it maintains Skip frequency low limit value. If the set value is outside the range, it increases the frequency.
- In the case of decreasing frequency setting, if frequency set value (Analog setting via voltage, current or Digital setting via keypad) is within the range of Skip frequency, it maintains Skip frequency high limit value. If the set value is outside the range, it decreases the frequency.

9-20 **SV-iC5**

10. Advanced functions

10.1 DC brake

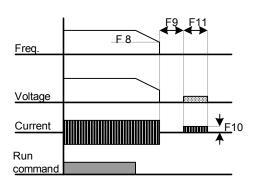
Stop mode via DC brake

Group	LED Display	Parameter Name	Set value	Min/Max Range	Factory Defaults	Unit
Function	F 4	[Stop mode select]	1	0/2	0	
group 1	F 8	[DC Brake start frequency]	-	0/60	5.0	Hz
	F 9	[DC Brake wait time]	-	0/60	0.1	sec
	F10	[DC Brake voltage]	-	0/200	50	%
	F11	[DC Brake time]	-	0/60	1.0	sec

- Set F4 [Stop mode select] to 1.
- F 8: The frequency at which the DC brake will become active.
- F 9 : Inverter will wait for this time after F8 [DC Brake start frequency] before applying F10 [DC Brake voltage].
- F10: It sets the level as a percent of H33 [Motor rated current].
- F11 : It sets the time that F10 [DC Brake voltage] is applied to the motor after F 9 [DC Brake wait time].

Caution:

If excessive DC Brake voltage is set or DC Brake time is set too long, it may cause motor overheating and damage to the motor.



- ▶ Setting F10 or F11 to 0 will disable DC brake.
- ▶ F 9 [DC Brake Wait time]: When load inertia is great or F 8 [DC Brake Start Frequency] is high, Over current trip may occur. It can be prevented via F9.

10-1 **SV-iC5**

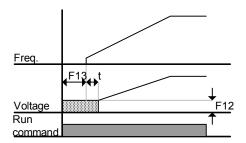
Starting DC brake

Group	LED Display	Parameter Name	Set value	Min/Max Range	Factory Defaults	Unit
Function	F12	[DC Brake start voltage]		0/200	50	%
group 1	F13	[DC Brake start time]	-	0/60	0	sec

- F12: It sets the level as a percent of H33 [Motor rated current].
- F13: Motor accelerates after DC voltage is applied for the set time.

Caution:

If excessive DC Brake voltage is set or DC Brake time is set too long, it may cause motor overheating and damage to the motor.



- ▶ Setting F12 or F13 to 0 will disable Starting DC brake.
- t: After F13 **[DC Brake start time]**, the frequency is increasing after DC voltage is applied until the time t. In this case, DC Brake start time may be longer than the set value.

DC brake at a stop

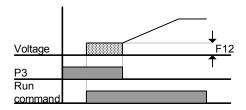
Group	LED Display	Parameter Name	Set	Min/Max	Factory	Unit
			value	Range	Defaults	
Function	F12	[DC Brake start voltage]		0/200	50	%
group 1	FIZ	[DO Diake Start Voltage]		0/200		70
I/O group	122	[Multi-function input	11	0/24	2	
	122	terminal P3 define]	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	0/24	2	

- F12: Set as a percent of H33 [Motor rated current].
- Select a terminal to issue a command of DC brake during stop among P1 thru P5.
- If P3 terminal is set for this function, set 22 to 11 (DC brake during stop).

Caution:

If excessive DC Brake voltage is set or DC Brake time is set too long, it may cause motor overheating and damage to the motor.

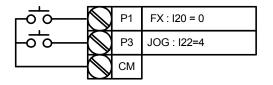
10-2 **SV-iC5**

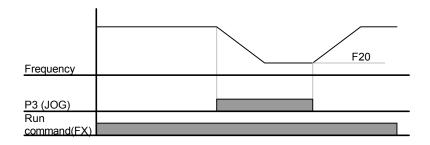


10.2 Jog operation

Group	LED display	Parameter name	Set value	Min/Max range	Factory defaults	Unit
Function group 1	F20	Jog frequency	-	0/400	10.0	Hz
I/O group	122	[Multi-function input terminal P3 define]	4	0/24	2	

- Set the desired jog frequency in F20.
- Select the terminal among the Multi-function input terminal P1 thru P5 to use for this setting.
- If P3 is set for Jog operation, set I22 to 4 {Jog}.
- Jog frequency can be set within the range of F21 [Max frequency] and F22 [Start frequency].





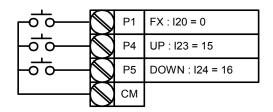
▶ Jog operation overrides all other operations except Dwell operation. Therefore, if Jog frequency command is entered in the middle of Multi-Step, Up-Down or 3-wire operation, operation is executed at Jog frequency.

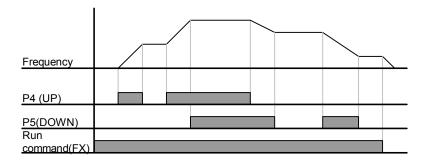
10. Advanced functions

10.3 Up-Down operation

Group	LED display	Parameter name	Set value	Min/Max range	Factory defaults	Unit
I/O group	120	[Multi-function input terminal P1 define]	0		2	
	~	~				
	123	[Multi-function input terminal P4 define]	15	0/24	3	
	124	[Multi-function input terminal P5 define]	16		4	

- Select terminals for Up-Down operation among P1 thru P5.
- If P4 and P5 are selected, set I23 and I24 to 15 {Frequency Up command} and 16 {Frequency Down command}, respectively.



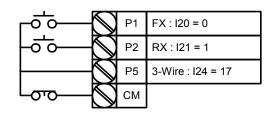


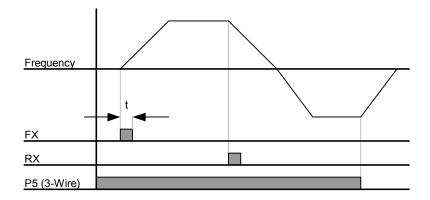
10.4 3-Wire Operation

Group	LED display	Parameter name	Set value	Min/Max range	Factory defaults	Unit
I/O group	120	[Multi-function input terminal	0		2	
	~	P1 define]		0/24		
	124	[Multi-function input terminal P5 define]	17		4	

- Select the terminal among P1 thru P5 for use as 3-Wire operation.
- If P5 is selected, set I24 to 17 {3-Wire operation}.

10-4 **SV-iC5**





- ▶ If both 3-Wire and Up-Down operation are selected, the former will be ignored.
- The bandwidth of pulse (t) should be above 50msec.
- ▶ Speed search operation is valid even in the case of LVT (low voltage trip) following instant power failure.

10.5 Dwell operation

Group	LED Display	Parameter Name	Set value	Min/Max Range	Factory Defaults	Unit
Function	H 7	[Dwell frequency]	-	0/400	5.0	Hz
group 2	H 8	[Dwell time]	-	0/10	0.0	sec

- In this setting, motor begins to accelerate after dwell operation is executed for dwell time at the dwell frequency.
- It is mainly used to release mechanical brake in elevators after operating at dwell frequency.
 - ▶ Dwell frequency: This function is used to output torque in an intended direction. It is useful in hoisting applications to get enough torque before releasing a mechanical brake. Rated Slip frequency is calculated by the formula shown below.

$$f_s = f_r - \left(\frac{rpm \times P}{120}\right)$$

Where, f_s = Rated slip frequency

 f_r = Rated frequency

rpm = Motor nameplate RPM

P =Number of Motor poles

10-5 **SV-iC5**

10. Advanced functions

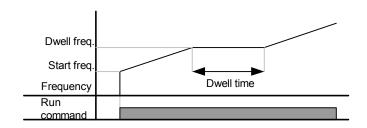
Example

Rated frequency = 60Hz

Rated RPM = 1740rpm

Number of motor poles= 4

$$f_s = 60 - \left(\frac{1740 \times 4}{120}\right) = 2Hz$$



10.6 Slip compensation

Group	LED Display	Parameter Name	Set value	Min/Max Range	Factory Defaults	Unit
Function	H30	[Motor type select]	-	0.2/2.2	-	
group 2	H31	[Number of motor poles]	-	2/12	4	
	H32	[Rated slip frequency]	-	0/10	-	Hz
	H33	[Motor rated current]	-	1.0/12	-	Α
	H34	[Motor No Load Current]	-	0.1/12	-	Α
	H36	[Motor efficiency]	-	50/100	-	%
	H37	[Load inertia rate]	-	0/2	0	
	H40	[Control mode select]	1	0/3	0	

- Set H40 [Control mode select] to 1 {Slip compensation}.
- This function enables the motor to run in constant speed by compensating inherent slip in an induction motor.
 If motor shaft speed decreases significantly under heavy loads then this value should be increased.
 - ▶ H30 : Set the motor type connected to the inverter.

H30	[Motor type select]	0.2	0.2kW
		0.4	0.4kW
		0.75	0.75kW
		1.5	1.5kW
		2.2	2.2kW

▶ H31 : Enter the pole number on the Motor nameplate.

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▶ H32 : Enter the slip frequency based on the following formula and motor nameplate.

$$f_s = f_r - \left(\frac{rpm \times P}{120}\right)$$

Where, f_s = Rated slip frequency

 f_r = Rated frequency

rpm = Motor nameplate RPM

P = Number of Motor poles

Example

Rated frequency= 60Hz

Rated motor RPM= 1740rpm

Motor pole number= 4

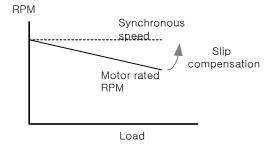
$$f_s = 60 - \left(\frac{1740 \times 4}{120}\right) = 2Hz$$

H32- [Rated slip frequency] is 2Hz. Set H32- [Rated slip frequency] to 2.

- ▶ H33 : Enter the motor nameplate rated current
- ▶ H34 : Enter the measured current when the motor is running at rated frequency after the load is removed. Enter 50% of the rated motor current when it is difficult to measure the motor no load current.
- ▶ H36 : Enter motor efficiency on the nameplate.
- ▶ H37 : Select load inertia based on motor inertia as shown below.

H37	[Load inertia rate]	0	Less than 10 times motor inertia				
		1	About 10 times motor inertia				
		2	Greater than 10 times motor inertia				

As the loads are heavier, the speed gap between rated RPM and synchronous speed is widening (see the figure below). This function compensates for this inherent slip. Set the Torque boost value within 2%. Setting it too high may cause motor over-energizing and lead to error in calculating slip speed.



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10.7 PID Control

Group	LED Display	Parameter Name	Set value	Min/Max Range	Factory Defaults	Unit
Function	H40	[Control mode select]	2	0/3	0	-
group 2	H50	[PID Feedback select]	-	0/1	0	-
	H51	[P gain for PID controller]	-	0/999.9	300.0	%
H52		[Integral time for PID controller (I gain)]	-	0.1/32.0	300	Sec
	H53	[Differential time for PID controller (D gain)]	-	0.0/30.0	0	Sec
	H54	[F gain for PID controller]		0/999.9	0	%
	H55	[PID output frequency limit]	-	0/400	60.0	Hz
	120~24	Multi-function input terminal P1-P5 define	21	0/24	-	-

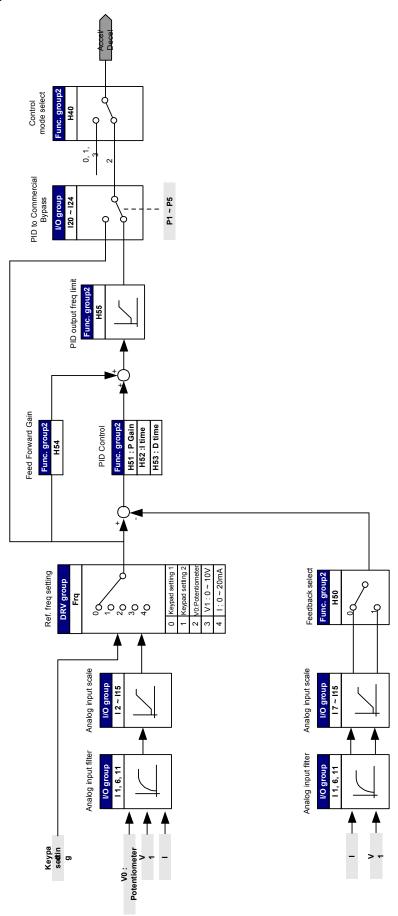
- Set H40 to 2 {PID Feedback control}.
- Output frequency of the inverter is controlled by PID control for use as constant control of flow, pressure or temperature.
 - ▶ H50 : Select the feedback type of PID controller .

H50	[PID feedback	0	{Terminal I input (0 ~ 20 mA)}
	select]	1	{Terminal V1 input (0 ~ 10 V)}

- ▶ H51 : Set the percentage of output to error. If P Gain is set to 50%, 50% of the error value will be output.
- ▶ H52 : Set the time needed to output the accumulated error value. Set the time required to output 100% when the error value is 100%. If H52 [Integral time for PID controller (I gain)] is set to 1 sec, 100% is output in 1 sec.
- ▶ H53 : Set the output value corresponding to the variation of the error. The error is detected by 0.01 sec in SV-iC5. If differential time is set to 0.01 sec and the percentage variation of error is 100 per 1 sec, 1% in 100% is output per 10msec.
- ▶ H54 : PID Feed Forward Gain. Set the gain to add the target value to the PID controller output.
- ▶ H55 : It limits the output of the PID controller.
- ▶ I20~I24: To exchange PID, set one of P1-P5 terminal to 21 and turn ON.

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PID control block diagram



10.8 Auto tuning

Group	LED Display	Parameter Name	Set value	Min/Max Range	Factory Defaults	Unit
Function	H41	[Auto tuning]	1	0/1	0	-
group 2	H42	[Stator resistance (Rs)]	-	0/14.0	-	Ω
	H44	[Leakage inductance (Lσ)]	-	0/300.00	-	mH

- Automatic measuring of the motor parameters is provided.
- The measured motor parameters in H41 can be used in Auto Torque Boost and Sensorless Vector Control.

Caution:

Auto tuning should be executed after stopping the motor. Motor shaft must not run by the load during H41 – [Auto tuning].

- ► H41: When H41 is set to 1 and press the Prog/Ent (•) key, Auto tuning is activated and "TUn" will appear on the LED keypad. When finished, "H41" will be displayed.
- ▶ H42, H44: The values of motor stator resistance and leakage inductance detected in H41 are displayed, respectively. When H93 [Parameter initialize] is done, the preset value corresponding to motor type (H30) will be displayed.
- ▶ Press the STOP/RST key on the keypad or turn on the BX terminal to stop the Auto Tuning.
- ▶ If Auto tuning of H42 and H44 is interrupted, the preset value will be used.
- ▶ See page 10-12 for motor preset parameter values.

Do not enter any incorrect value as stator resistance and leakage inductance. Otherwise, the function of Sensorless vector control and Auto torque boost could be deteriorated.

10-10 **SV-iC5**

10.9 Sensorless vector control

Group	LED Display	Parameter Name	Set value	Min/Max Range	Factory Defaults	Unit
Function	H40	[Control mode select]	3	0/3	0	-
group 2	H30	[Motor type select]	-	0.2/2.2	-	kW
	H32	[Rated slip frequency]	-	0/10	-	Hz
	H33	[Motor rated current]	-	1.0/12	-	Α
	H34	[Motor No Load Current]	-	0.1/12	-	Α
	H42 [Stator resistance (Rs)]		-	0/14.0	-	Ω
	H44	[Leakage inductance (Lσ)]		0/300.00	-	mH
	F14	[Time for energizing a motor]	-	0.0/60.0	1.0	Sec

■ If H40 – [Control mode select] is set to 3, Sensorless vector control will become active.

Motor parameters should be measured for high performance. It is highly recommended H41 – [Auto tuning] be done prior to proceeding operation via Sensorless vector control.

Ensure that the following parameters are entered correctly for high perfomance in Sonsorless vector control.

- ▶ H30 : Select motor type connected to inverter output.
- ▶ H32 : Enter rated slip frequency based on motor nameplate RPM and rated frequency.
- ▶ H33 : Enter motor nameplate rated current.
- ▶ H34 : After removing the motor load, select H40 [Control mode select] to 0 {V/F control} and run the motor at 60Hz. Enter the current displayed in Cur-[Output current] as motor no load current. If it is difficult to remove the load from the motor shaft, enter the value either 40 to 50% of the H33 [Motor rated current] or the factory default.
- ▶ H42, H44 : Enter the value of the parameter measured during H41 [Auto tuning] or the factory default.
- ▶ F14 : This parameter accelerates the motor after pre-excitating the motor for the set time. The amount of the excitating current is set in H34- [Motor no load current].

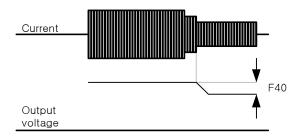
■ Factory default of motor parameters (Function group 2)

H30-Motor rating [kW]	H32-Rated slip freq [Hz]	H33-Current rating [A]	H34-No-load current [A]	H42-Stator resistance $[\Omega]$	H44-Leakage inductance [mH]
0.2	0.9	0.5	3.0	14.0	122.0
0.4	1.8	1.1	3.0	6.7	61.58.893
0.75	3.5	2.1	2.33	2.46	28.14
1.5	6.5	3.5	2.33	1.13	14.75
2.2	8.8	4.4	2.0	0.869	11.31

10.10 Energy-saving operation

Group	LED Display	Parameter Name	Set value	Min/Max Range	Factory Defaults	Unit
Function group 1	F40	[Energy-saving level]	-	0/30	0	%

- Set the amount of output voltage to be reduced in F40.
- Set as the percent of Max output voltage.
- For fan or pump applications, energy consumption can be dramatically reduced by decreasing the output voltage when light or no load is connected.



10.11 Speed Search

Group	LED Display	Parameter Name	Set value	Min/Max Range	Factory Defaults	Unit
Function group 2	H22	[Speed Search Select]		0/15	0	
	H23	[Current level during Speed search]	-	80/200	100	%
	H24	[P gain during Speed search]	-	0/9999	100	
	H25 [I gain during speed search]		-	0/0000	1000	
I/O group	154	[Multi-function output terminal select]	15	0/20	12	
155		[Multi-function relay select]	15	5,20	17	

- This is used to prevent possible fault from occurring if the inverter outputs the output voltage during operation after the load is removed.
- The inverter estimates the motor rpm based on output current, so detecting exact speed is difficult.

▶ The following table shows 4 types of Speed search selection.

			T	1	1	1
H22	[Speed search		Speed search	Speed search	Speed search	Speed search
	select]		during H20 –	during Instant	during H21-	during
			[Power ON	Power Failure	[Restart after	Acceleration
			start]	restart	fault reset]	
			Bit 3	Bit 2	Bit 1	Bit 0
		0	-	-	-	-
		1	-	-	-	✓
		2	-	-	✓	-
		3	-	-	✓	✓
		4	-	✓	-	-
		5	-	✓	-	✓
		6	-	✓	✓	-
		7	-	✓	✓	✓
		8	✓	-	-	-
		9	✓	-	-	✓
		10	✓	-	✓	-
		11	✓	-	✓	✓
		12	✓	✓	-	-
		13	✓	✓	-	✓
		14	✓	✓	✓	-
		15	✓	✓	✓	✓

- ▶ H23 : It limits the current during Speed search. Set as the percent of H33 [Motor rated current].
- ▶ H24, H25 : Speed search is activated via PI control. Adjust P gain and I gain corresponding to the load characteristics.
- ▶ I54, I55 : Signal of active Speed search is given to external sequence via Multi-function output terminal(MO) and Multi-function relay output (30AC).

10-13 **SV-iC5**

Input voltage

Frequency

Voltage

Current

Multi-function output or Relay

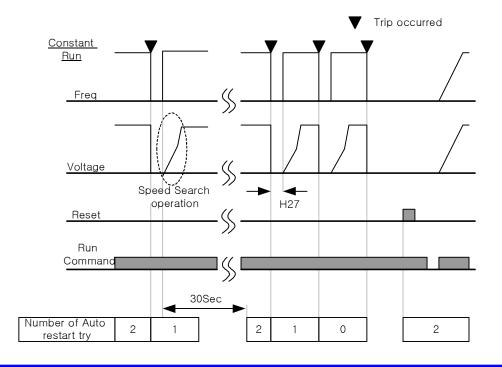
EX) Speed search during Instant Power Failure restart

- When the input power is cut off due to instant power failure, the inverter outputs
 Low voltage trip (LV) to hold the output.
- When the power is restored, the inverter outputs the frequency before the low voltage trip and the voltage is increased due to PI control.
- t1 : If the rise in current is greater than the preset level in H23, the rise in voltage will stop and the frequency is decreased.
- t2: If the opposite of t1 occurs, the increase in voltage starts again and the decrease in frequency stops.
- When the frequency and voltage are restored back to the nominal level, acceleration will continue at the frequency before trip.
- Speed search is suitable operation when load inertia is great. It is highly recommended to restart after stopping the motor when the load inertia is great.

10.12 Auto restart try

Group	LED Display	Parameter Name	Set value	Min/Max Range	Factory Defaults	Unit
Function group 2	H26	[Number of Auto Restart try]	-	0/10	0	
	H27	[Auto Restart time]	-	0/60	1.0	Sec

- This parameter sets the number of times auto restart is activated in H26.
- It is used to prevent the system down caused by internal protection function activated by the causes such as noise.
 - ▶ H26 : Auto restart will become active after the H27. The H26 [Number of Auto restart try] is reduced by 1 when it is active. If the trip outnumbers the preset restart try, auto restart function is deactivated. If the setting is reset via the control terminal or the STOP/RST key on the keypad, the number of auto restart try set by user is automatically entered.
 - ▶ If there is no more trip occurring for 30 sec after Auto restart operation, the H26 is restored to the preset value.
 - ▶ When operation is stopped due to Low voltage {Lvt} or Emergency stop {EST}, Auto restart will be deactivated.
 - ▶ After the H27- [Auto Restart time], the motor starts acceleration automatically via speed search (H22-25).
 - ▶ The following pattern is shown when the H26 [Number of auto restart try] is set to 2.



10. Advanced functions

Carrier frequency select

Group	LED Display	Parameter Name	Set value	Min/Max Range	Factory Defaults	Unit
Function	H39	[Carrier frequency select]	_	0/15	10	
group 2						

This parameter affects the sound of the inverter during operation.

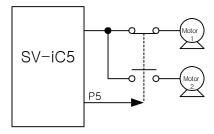
H39	If carrier frequency set higher	Motor noise	+
		Heat loss of the inverter	†
		Inverter noise	†
		Leakage current	†

10.13 Second motor operation

Group	LED Display	Parameter Name	Set value	Min/Max Range	Factory Defaults	Unit
Function group 2	H81	[2 nd motor Accel time]	-	0/6000	5.0	Sec
	H82	[2 nd motor Decel time]	-		10.0	Sec
	H83	[2 nd motor base frequency]	-	30/400	60.0	Hz
	H84	[2 nd motor V/F pattern]	-	0/2	0	
	H85	[2 nd motor forward torque boost]	-	0/15	5	%
	H86	[2 nd motor reverse torque boost]	-		5	%
	H87	[2 nd motor stall prevention level]	-	30/200	150	%
	H88	[2 nd motor Electronic thermal level for 1 min]	-	50/200	150	%
	H89	[2 nd motor Electronic thermal level for continuous]	-		100	%
	H90	[2 nd motor rated current]	-	0.1/20	1.8	Α
I/O group	120	[Multi-function input terminal P1 define]	-		0	
	~	~		0/24		
	124	[Multi-function input terminal P5 define]	12		4	

- Select the terminal among Multi-function input P1 thru P5 for second motor operation. If using the terminal P5 for second motor operation, set I24 to 12.

- ▶ Used when an inverter operates 2 motors connected to two different types of the loads.
- ▶ 2nd motor operation does not run 2 motors at the same time. As the figure below, when using two motors with an inverter by exchanging them, different values can be set for the 2nd motor via the Multi-function input terminal and parameters set in H81-H90.
- Turn the I24(setting: 12) On after motor is stopped.
- ▶ Parameters from H81 to H90 are applied to the 1st motor as well as the 2nd motor.



10.14 Parameter initialize & Lock

Parameter initialize

Group	LED Display	Parameter Name		Min/Max Range	Factory Default
Function	H93	[Parameter initialize]	0	-	0
group 2			1	Initialize all 4 parameter groups	
			2	Initialize Drive group Only	
			3	Initialize Function group 1 Only	
			4	Initialize Function group 2 Only	
			5	Initialize I/O group Only	

- Select the group to be initialized and initialize the parameters in H93.
 - ▶ Press the Prog/Ent (●) key after selecting the desired number in H93. H93 will reappear after the setting.

10. Advanced functions

Password Register

Group	LED Display	Parameter Name	Set value	Min/Max Range	Factory Defaults	Unit
Function group 2	H94	[Password Register]	-	0/FFF	0	
	H95	[Parameter lock]	-	0/FFF	0	

- This parameter creates password for H95 [Parameter lock].
- Valid password is Hex decimal value (0-9, A, B, C, D, E, F).

Caution:

<u>Do not forget the registered password.</u> It is also used when unlocking the parameters.

- ▶ Factory default password is 0. Enter the new password except 0.
- ▶ Follow the table below to register password for Parameter lock.

Step	Description	LED Display
1	Jump to H94 – [Password Register].	H94
2	Press the Prog/Ent (●) key twice.	0
3	Enter the password you wish (e.g.: 123).	123
4	"123" is blinking by pressing the Prog/Ent (●) key.	123
4	Press the Prog/Ent (●) key once to enter the value into memory.	H94

▶ Follow the table below to change the password. (Current PW: 123 -> New PW: 456)

Step	Description	LED Display
1	Jump to H94 – [Password Register].	H94
2	Press the Prog/Ent (●) key once.	0
3	Enter any number (e.g.: 122)	122
4	Press the Prog/Ent (●) key. 0 is displayed because wrong value was entered. Password cannot be changed in this status.	0
5	Enter the right password.	123
6	Press the Prog/Ent (●) key once.	123
7	Enter a new password.	456
8	Press the Prog/Ent (●) key. Then "456" will blink.	456
9	Enter the Prog/Ent (●) key to finish.	H94

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Parameter Lock

Group	LED Display	Parameter Name	Set value	Min/Max Range	Factory Defaults	Unit
Function	H95	[Parameter lock]	-	0/FFF	0	
group 2	H94	[Password Register]	-	0/FFF	0	

- This parameter is used to lock the user-set parameters using the password.
 - ▶ See the table below to lock the user-set parameter via the H94 [Password Register].

Step	Description	LED Display
1	Go to H95 – [Parameter lock]	H95
2	Enter the Prog/Ent (●) key	UL
3	Parameter value can be changed in UL (Unlock) status. While seeing this message	UL
4	Enter the Prog/Ent (●) key.	0
5	Enter the password created in H94 (e.g.: 123).	123
6	Enter the Prog/Ent (●) key	L
7	Parameter value cannot be changed in L (Lock) status.	L
8	Press either the left (◀) or right (▶) key.	H95

▶ See the table below to unlock the user-set parameter via password.

Step	Description	LED Display
1	Go to H94 – [Password register]	H94
2	Press the Prog/Ent (●) key	L
3	Parameter value cannot be changed in L(Lock) status.	L
4	Press the Prog/Ent (●) key	0
5	Enter the password created in H94 (e.g.: 123).	123
6	Press the Prog/Ent (●) key	UL
7	Parameter value can be changed in UL (Unlock) status. While seeing this message	UL
8	Press the Prog/Ent (●) key	H95

_	_	_	_			_	_	
4	$\mathbf{\Lambda}$	Λ.	4	-	. 4		ctio	-
•	u.	40	IVA	11C:E	• (1115

Notes:

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11. Monitoring

- 11.1 Operating status monitoring
- Output current

Group	LED Display	Description	Set value	Min/Max range	Factory default	Unit
Drive group	CUr	Output current	-			

Inverter output current can be monitored in Cur.

Motor RPM

Group	LED Display	Description	Set value	Min/Max range	Factory default	Unit
Drive group	rPM	[Motor RPM]	-			
Function	H31	[Number of motor poles]	-	2/12	4	
group 2	H40	[Control mode select]	-	0/2	0	
	H74	[Gain for Motor rpm display]	-	1/1000	100	%

- Motor rpm can be monitored in rPM.
 - ▶ When H40 is set to 0 {V/F control} or 1 {PID control}, the Inverter output frequency (f) is displayed in RPM using the formula below. Motor slip is not considered.

$$RPM = \left(\frac{120 \times f}{H31}\right) \times \frac{H74}{100}$$

- ▶ H31 : Enter the number of rated motor poles on the nameplate.
- ▶ H74 : This parameter is used to change the motor speed display to rotating speed (r/min) or mechanical speed (m/mi).
- Inverter DC Link Voltage

Group	LED Display	Parameter Name	Set value	Min/Max range	Factory default	Unit
Drive group	dCL	[Inverter DC Link Voltage]	-			

- Inverter DC link voltage can be monitored in dCL.
 - $\sqrt{2}$ times the value of input voltage is displayed while motor is at a stop.
 - It is the voltage detected between P1 and N terminal of power terminal.

11. Monitoring

User display select

Group	LED Display	Parameter Name	Set value	Min/Max range	Factory default	Unit
Drive group	vOL	[User display select]	-			
Function	H73	[Monitoring item select]		0/2	0	
group 2	п/з	[Monitoring item select]	-	0/2	U	

- The selected item in H73- [Monitoring item select] can be monitored in vOL- [User display select].
 - ▶ H73 : Select one of the desired item numbers.

H73	[Monitoring item select]	0	Output voltage [V]	
		1	Output power [kW]	
		2	Torque	E Gr

Enter motor efficiency indicated on motor nameplate to H36 to display correct torque

Power on display

Group	LED display	Parameter Name		Setting	Factory default
Function	H72	[Power on display]	0	Frequency command (0.0)	0
group 2			1	Accel time (ACC)	
			2	Decel time (DEC)	
			3	Drive mode (drv)	
			4	Frequency mode (Frq)	
			5	Multi-step frequency 1	
			6	Multi-step frequency 2	
		v	7	Multi-step frequency 3	
			8	Output current (CUr)	
			9	Motor rpm (rPM)	
			10	Inverter DC link voltage (dCL)	
			11	User display select (vOL)	
			12	Fault display 1	
			13	Fault display 2	

Select the parameter to be displayed on the keypad when the input power is first applied.

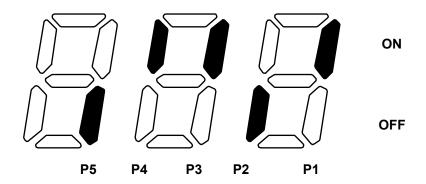
11-2 **SV-iC5**

11.2 Monitoring the I/O terminal

Input terminal status monitoring

Group	LED Display	Parameter Name	Set value	Min/Max range	Factory default	Unit
I/O group	125	[Input terminal status display]	•			

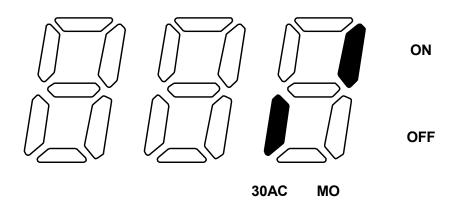
- Active input terminal status (ON/OFF) can be monitored in I25.
 - ▶ The following is displayed when P1, P3, P4 are ON and P2, P5 are OFF.



Output terminal status monitoring

Group	LED Display	Parameter Name	Set value	Min/Max range	Factory default	Unit
I/O group	126	[Output terminal status display]	·			

- Current status (ON/OFF) of the Multi-function output terminal (MO) and Multi-function relay can be monitored
 in I26.
 - ▶ The following is displayed when Multi-function output terminal (MO) is ON and Multi-function relay (30AC) is OFF.



11-3 **SV-iC5**

11. Monitoring

11.3 Monitoring fault condition

Monitoring fault display

Group	LED Display	Parameter Name	Set value	Min/Max range	Factory default	Unit
Drive group	nOn	[Fault Display]	-			

- The kind of fault occurred during operation is displayed in nOn.
- Up to 3 kinds of faults can be monitored.
 - ▶ This parameter gives information on fault types and the operating status at the time of the fault. Refer to 1.6 How to monitor operation.
 - ▶ Refer to Page 13-1 for various fault types.

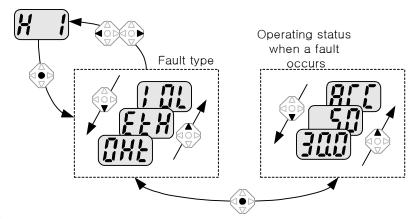
Fault types	Frequency	300	
	Current	5.0	
	Accel/Decel Information		Fault during Accel
			Fault during Decel
		540	Fault during constant run

Fault History Monitoring

Group	LED Display	Parameter Name	Set value	Min/Max range	Factory default	Unit
I/O group	H 1	[Fault history 1]	-			
	~	~				
	H 5	[Fault history 5]				
	H 6	[Reset fault history]	-	0/1	0	

- H 1 ~ H 5: Up to 5 fault information is stored.
- H 6: Previous fault information stored in the code H1 thru H5 is all cleared.
 - . When a fault occurs during operation, it can be monitored in the **nOn**.
 - ▶ When the fault condition is reset via the STOP/RST key on the keypad or multi-function terminal, information displayed in the **nOn** will be moved to the H1. In addition, the previous fault info stored in H1 will be automatically moved to H2. Therefore, the updated fault info will be stored in the H1.
 - When more than 1 fault occurred at the same time, up to 3 types of faults will be stored in one code.

11-4 **SV-iC5**



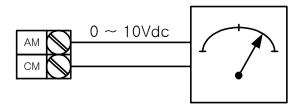
11.4 Analog Output

Group	LED Display	Parameter Name	Set value	Min/Max range	Factory default	Unit
I/O group	150	[Analog output item select]	-	0/3	0	
	I51	[Analog output level adjustment]	-	10/200	100	%

- Output item and the level from the AM terminal are selectable and adjustable.
 - ▶ 150 : The selected item will be output to Analog output terminal (AM).

150	Analog output			10V
	item select	0	Output frequency.	Max Frequency (F21)
		1	Output current	150% of Inverter rated current
		2	Output voltage	282 Vac
		3	Inverter DC link voltage	400 Vdc

▶ I51 : If you want to use Analog output value as a gauge input , the value can be adjustable corresponding to various gauge specifications.



11-5 **SV-iC5**

11. Monitoring

11.5 Multi-function output terminal (MO) and Relay (30AC)

Group	LED display	Parameter Name			Setting		Factory default
	154	[Multi-function	0	FDT-1			
	154	output terminal select]	1	FDT-2			
	155	[Multi-function	2	FDT-3			
	l55	relay select]	3	FDT-4			
			4	FDT-5			
			5	Overload (OL	-}		
			6	Inverter Over	load {IOL}		
			7	Motor stall {S	TALL}		
			8	Over voltage	trip {OV}		12
			9	Low voltage t	rip {LV}		12
			10	Inverter heats	sink overheat {	OH}	
			11	Command los	ss		
			12	During run			
			13	During stop			
I/O group			14	During constant run			
i/O group			15	During speed searching			
			16	Wait time for	run signal inpu	t	
			17	Fault output			
	156	[Fault relay output]		When setting the H26– [Number of auto restart tries]	When the trip other than low voltage trip occurs	When the low voltage trip occurs	
				Bit 2	Bit 1	Bit 0	
			0	-	-	-	
			1	-	-	✓	
			2	-	✓	-	
			3	-	✓	✓	2
			4	✓	-	-	_
			5	✓	-	✓	
			6	✓	✓	-	
			7	✓	✓	✓	

• Select the desired item to be output via MO terminal and relay (30AC).

11-6 **SV-iC5**

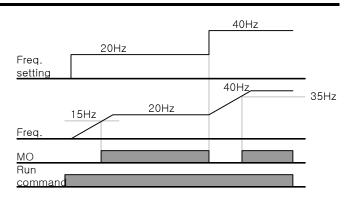
▶ I56: When 17 {Fault display} is selected in I54 and I55, Multi-function output terminal and relay will be activated with the value set in I56.

0:FDT-1

- Check whether the output frequency of the inverter matches the user-setting frequency.
- Active condition: Absolute value (preset frequency output frequency) <= Frequency Detection Bandwidth/2

Group	LED Display	Parameter Name	Set value	Min/Max range	Factory default	Unit
I/O group	153	[Frequency Detection Bandwidth]		0/400	10.0	Hz

- Cannot be set above Max frequency (F21).
 - ▶ When setting I53 to 10.0



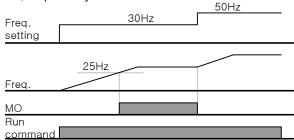
1: FDT-2

- ▶ It activates when the preset frequency matches frequency detection level (I52) and FDT-1 condition is met.
- ▶ Active condition: (Preset frequency = FDT level) & FDT-1

Group	LED Display	Parameter Name	Set value	Min/Max range	Factory default	Unit
I/O group	152	[Frequency Detection Level]	-	0/400	30.0	Hz
	153	[Frequency detection bandwidth]	-	0/400	10.0	ΠZ

It cannot be set above F21- [Max frequency].

▶ When setting I52 and I53 to 30.0 Hz and 10.0 Hz, respectively

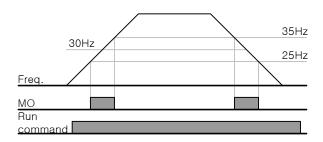


2: FDT-3

- It activates when run frequency meets the following condition.
- ▶ Active condition: Absolute value (FDT level run frequency) <= FDT Bandwidth/2

Group	LED Display	Parameter Name	Set	Min/Max	Factory	Unit
			value	range	default	
I/O group	152	[Frequency Detection level]	-		30.0	
	153	[Frequency Detection Bandwidth]	-	0/400	10.0	Hz

- It cannot be set above F21- [Max frequency].
 - ▶ When setting I52 and I53 to 30.0Hz and 10.0 Hz, respectively



3 : FDT-4

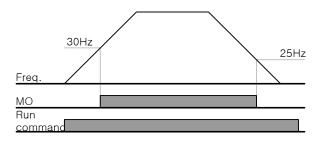
- ▶ Become active when run frequency meets the following condition.
- Active condition

Accel time: Run Frequency >= FDT Level

Decel time: Run Frequency > (FDT Level – FDT Bandwidth/2)

Group	LED Display	Description	Set value	Min/Max range	Factory default	Unit
I/O group	I 52	[Frequency Detection level]			30.0	
	153	[Frequency Detection Bandwidth]	-	0/400	10.0	Hz

- Cannot be set above F21- [Max Frequency].
 - ▶ When setting I52, I53 to 30.0 Hz and 10.0Hz, respectively.



4: FDT-5

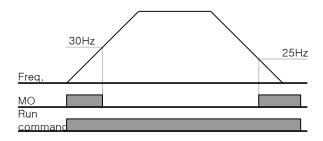
- Activated as B contact contrast to FDT-4.
- Active condition

Accel time: Run Frequency >= FDT Level

Decel time: Run Frequency > (FDT Level – FDT Bandwidth/2)

Group	LED Display	Parameter Name	Set value	Min/Max range	Factory default	Unit
I/O group	152	[Frequency Detection Level]	-	0/400	30.0	Hz
	153	[Frequency Detection Bandwidth]	-	0/400	10.0	112

- It cannot be set above F21- [Max Frequency].
 - ▶ When setting I52, I53 to 30.0 Hz and 10.0Hz, respectively



5 : Overload{OL}

- ▶ Refer to Page 12-2 Overload Warning and trip
- 6: Inverter Overload(IOL)
 - ▶ Refer to Page 12-6 Inverter Overload
- 7: Motor Stall {STALL}
 - ▶ Refer to Page 12-3 Stall prevention
- 8 : Over voltage Trip {Ovt}
 - ▶ Become active when DC link voltage exceeded 400V and led to Over voltage trip.
- 9 : Low voltage Trip {Lvt}
 - ▶ Become active when DC link voltage decreased to 200V and led to Low voltage trip.
- 10 : Inverter heatsink overheating {OHt}
 - ▶ Become active when overheated inverter heatsink triggers protection function.

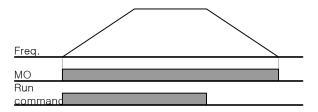
11. Monitoring

11: Command Loss

▶ Become active when frequency command is lost.

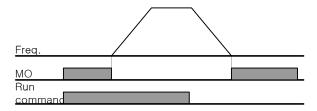
12: During run

Become active when run command is given and the inverter generates output voltage.



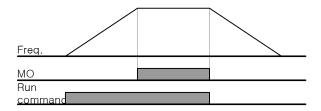
13: During stop

Activated during stop.



14: During constant run

▶ Activated during nominal operation.



15: During speed searching

▶ Refer to Page 10-12 Speed search operation.

16: Wait time for run signal input

▶ This function becomes active during normal operation and that the inverter waits for active run command from external sequence.

17: Fault relay output

- ▶ The parameter set in I56 is activated.
- For example, if setting I55, I56 to 17 and 2, respectively, Multi-function output relay will become active when trip other than "Low voltage trip" occurred.

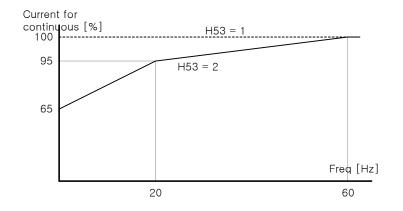
12. Protective functions

12.1 Electronic Thermal

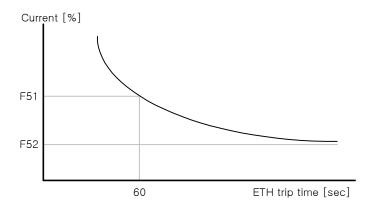
Group	LED display	Parameter Name	Set value	Min/Max setting	Factory default	Unit
Function group	F50	[Electronic thermal	1	0/1	0	
1	1 30	select]		0/1	J/1 0	
	E51	[Electronic thermal level for 1			150	%
	131	minute]	-	50/150		70
	F52	[Electronic thermal level for		100	100	%
	1 32	continuous]	-		/0	
	F53	[Motor type]	-	0/1	0	

- Select F50 [Electronic thermal select] to 1.
- It activates when the motor is overheated (time-inverse). If current greater than set in F51 flows, inverter output is turned off for the preset time in F51- [Electronic thermal level for 1 minute].
 - ▶ F51: Enter the value of max current that is capable of flowing to the motor continuously for one minute. It is set in percent of motor rated current. The value cannot be set lower than F52.
 - ▶ F52: Enter the amount of current for continuous operation. Normally motor rated current is used. It cannot be set greater than F51.
 - ▶ F53: For an inductance motor, cooling effects decrease when a motor is running at low speed. A special motor is a motor that uses a separately powered cooling fan maximize cooling effect even in low speed. Therefore, as the motor speed changes, the cooling do not change.

F53	[Motor type]	0	Standard motors having a cooling fan directly connected to the shaft
		1	Special motor that uses a separately powered cooling fan.



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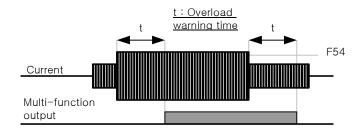


12.2 Overload Warning and trip

Overload warning

Group	LED Display	Parameter Name	Set value	Min/Max setting	Factory default	Unit
Function	F54	[Overload warning level]		30/150	150	%
group 1	F55	[Overload warning time]	-	0/30	10	Sec
I/O group	154	[Multi-function output terminal select]	5	0/17	12	
	155	[Multi-function relay select]	5		17	

- Select one output terminal for this function between MO and 30AC.
- If selecting MO as output terminal, set I54 to 5 (Overload : OL).
 - ▶ F54 : Set the value as a percent of motor rated current.



Overload trip

Group	LED Display	Parameter Name	Set value	Min/Max setting	Factory default	Unit
Function group 1	F56	[Overload trip select]	1	0/1	0	
	F57	[Overload trip level]	-	30/200	180	%
	F58	[Overload trip time]	-	0/60	60	sec

- Set F56 to 1.
- Inverter output is turned off when motor is overloaded.
- Inverter output is turned off when excessive current flows to the motor for F58 [Overload trip time].

12.3 Stall prevention

Group	LED Display	Parameter Name	Set value	Min/Max setting	Factory default	Unit
Function group 1	F59	[Stall prevention select]	•	0/7	3	
	F60	[Stall prevention level]		30/150	150	%
I/O group	154	[Multi-function output terminal select]	7	0/17	12	
	155	[Multi-function relay select]	7		17	

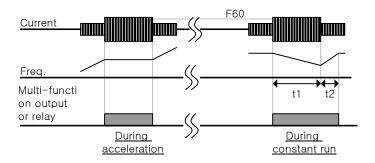
- During acceleration: Motor acceleration is stopped when current exceeding the value set in F60 flows.
- During constant run: Motor decelerates when current exceeding the value set in F60 flows.
- During deceleration: Motor deceleration is stopped when inverter DC link voltage rises above a certain voltage level.
- F60 : The value is set as the percent of motor rated current (H33).
- I54, I55: Inverter outputs signals through multi-function output terminal (MO) or relay output (30AC) when stall prevention function is activated. Stall prevention operation can be monitored by external sequence.

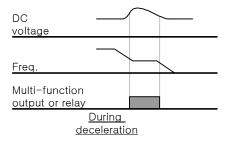
▶ F59 : Stall prevention can be set as the table below.

F59	[Stall prevention select]	Setting	During Deceleration Bit 2	During constant speed	During Acceleration Bit 0
			BIL 2	Bit 1	BILU
		0	-	-	-
		1	-	-	✓
		2	-	✓	-
		3	-	✓	✓
		4	✓	-	-
		5	✓	-	✓
		6	✓	✓	-
		7	✓	✓	✓

12. Protective functions

- For example, set F59 to 3 to make stall prevention active during Acceleration and constant run.
- ▶ When stall prevention is executed during acceleration or deceleration, Accel/Decel time may take longer than the user-setting time.
- ▶ When stall prevention is activated during constant run, t1, t2 executed in accordance with the value set in ACC [Accel time] and dEC [Decel time].





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12.4 Output phase loss protection

Group	LED display	Parameter Name	Set value	Min/Max setting	Factory default	Unit
Function	H19	[Output phase loss	1	0/1	0	
group 2	ПТЭ	protection select]		0/1	U	

- Set H19 value to 1.
- This function turns off the inverter output in the event of more than one phase loss among U, V and W output.

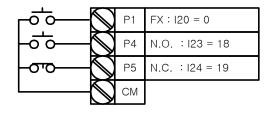
Caution:

Set H33- [Motor rated current] correctly. If the actual motor rated current and the value of H33 are different, this function could not be activated.

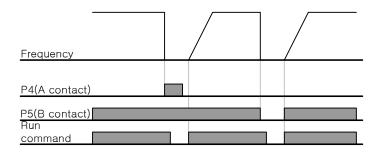
12.5 External trip signal

Group	LED display	Description	Set Value	Min/Max setting	Factory default	Unit
I/O group	120	[Multi-function input terminal P1 define]			0	
	~	~				
	123	[Multi-function input terminal P4 define]	18	0/24	3	
	124	[Multi-function input terminal P5 define]	19		4	

- Select a terminal among P1 thru P5 to output external trip signal.
- Set I23 and I24 to 18 and 19 to define P4 and P5 as External A contact and B contact.
 - External trip signal input A contact (N.O): This is a normally open contact input. When a P4 terminal set to "Ext trip-A" is ON, inverter displays the fault and turns off its output.
 - External trip signal input B contact (N.C): This is a normally closed contact input. When a terminal set to "Ext trip-B" is OFF, inverter displays the fault and turns off its output.



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12.6 Inverter Overload

- ▶ Inverter overload prevention function is activated when the current above inverter rated current flows.
- ▶ Multi-function output terminal (MO) or Multi-function relay (30AC) is used as the alarm signal output during inverter overload trip.

Group	LED display	Parameter Name	Set value	Min/Max Range	Factory default	Unit
I/O group	154	[Multi-function output	7		12	
	104	terminal select]	,	0/17	12	
	155	[Multi-function relay select]	7		17	

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12.7 Frequency command loss

Group	LED display	Parameter Name	Set value	Min/Max setting	Factory default	Unit
I/O group	I16	[Criteria for analog input signal loss]	0	0/2	0	
	162	[Drive mode select after loss of frequency command]	-	0/2	0	
	163	[Wait time after loss of frequency command]	-	1/120	1.0	Sec
	154	[Multi-function output terminal select]	11	0/17	12	
	155	[Multi-function relay select]	11		17	

- Select the Drive mode when frequency reference set via V1 and I or (V1+I) input terminal or communication option is lost.
- ▶ I16 : This is to set the criteria for analog input signal loss when frequency reference is given by V1, I, V1+I or Communication option.

l16	[Criteria for analog	0	Disabled (Does not check the analog input signal loss)
	input signal loss]	1	When less than the value set in I 2, I 7, I 12 is entered
		2	When below the value set in I 2, I 7, I 12 is entered

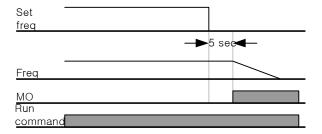
- EX 1) The inverter determines that the freq reference is lost when DRV- Frq is set to 3 (Analog V1 input), I 16 to 1 and analog input signal is less than half of the minimum value set in I 7.
- EX 2) The inverter determines that the freq reference is lost when DRV- Frq is set to 6 (V1+I), I 16 to 2 and V1 input signal is either below the minimum value set in I 7 or I input value is less than the I 12 value.
- ▶ 162 : When no frequency command is given for the time set in 163, set the drive mode as the table below.

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162	[Drive mode select	0	Continuous operation with the
	after loss of	0	frequency before command loss occurs
	frequency	1	Free run stop (output cut off)
	command]	2	Decel to stop

▶ 154, 155: Multi-function output terminal (MO) or Multi-function relay output (30AC) is used to output information on loss of frequency command to external sequence.

For example, when I62 is set to 2, I63 to 5.0 sec and I54 to 11, respectively,



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13. Troubleshooting & Maintenance

13.1 Protective functions

/!\ WARNING

When a fault occurs, the cause must be corrected before the fault can be cleared. If protective function keeps active, it could lead to reduction in product life and damage to the equipment.

Fault Display and information

Keypad display	Protective functions	Descriptions
	Overcurrent	The inverter turns off its output when the output current of the inverter flows more than 200% of the inverter rated current.
	Ground fault current	The inverter turns off its output when a ground fault occurs and the ground fault current is more than the internal setting value of the inverter.
	Inverter Overload	The inverter turns off its output when the output current of the inverter flows more than the rated level (150% for 1 minute).
	Overload trip	The inverter turns off its output if the output current of the inverter flows at 150% of the inverter rated current for more than the current limit time (1 min).
	Heat sink overheat	The inverter turns off its output if the heat sink overheats due to a damaged cooling fan or an alien substance in the cooling fan by detecting the temperature of the heat sink.
	DC link capacitor overload	The inverter turns off its output when it is time to replace the old DC link capacitor to a new one.
	Output Phase loss	The inverter turns off its output when the one or more of the output (U, V, W) phase is open. The inverter detects the output current to check the phase loss of the output.
	Over voltage	The inverter turns off its output if the DC voltage of the main circuit increases higher than 400 V when the motor decelerates. This fault can also occur due to a surge voltage generated at the power supply system.
	Low voltage	The inverter turns off its output if the DC voltage is below 180V because insufficient torque or overheating of the motor can occur when the input voltage of the inverter drops.
EFH	Electronic Thermal	The internal electronic thermal of the inverter determines the overheating of the motor. If the motor is overloaded the inverter turns off the output. The inverter cannot protect the motor when driving a motor having more than 4 poles or multi motors.
EEP	Parameter save error	This fault message is displayed when user-setting parameters fails to be entered into memory.

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13. Troubleshooting & Maintenance

Keypad display	Protective functions	Descriptions
H''E	Inverter	This fault message is displayed when an error occurs in the control circuitry of the
	hardware fault	inverter.
	Communication	This fault message is displayed when the inverter cannot communicate with the keypad.
	Error	
	Cooling fan	This fault message is displayed when a fault condition occurs in the inverter cooling fan.
	fault	
		Used for the emergency stop of the inverter. The inverter instantly turns off the output
(- - -		when the EST terminal is turned on.
252	Instant cut off	☞ Caution :
		The inverter starts to regular operation when turning off the Est terminal while FX or RX
		terminal is ON.
	External fault A	When multi-function input terminal (I20-I24) is set to 19 {External fault signal input: A
	contact input	(Normal Open Contact)}, the inverter turns off the output.
	External fault B	When multi-function input terminal (I20-I24) is set to 19 {External fault signal input : B
	contact input	(Normal Close Contact)}, the inverter turns off the output
	Operating	When inverter operation is set via Analog input (0-10V or 0-20mA input) or option
	method when	(RS485) and no signal is applied, operation is done according to the method set in I62
	the frequency	(Operating method when the frequency reference is lost).
	command is	
-	lost	

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13.2 Fault Remedy

Protective functions	Cause	Remedy			
Overcurrent	 ☞ Caution: When an overcurrent fault occurs, operation must be started after the cause is removed t avoid damage to IGBT inside the inverter. 				
0,0,00	 Accel/Decel time is too short compared to the GD² of the load. Load is greater than the inverter rating 	Increase the Accel/Decel time.Replace the inverter with appropriate capacity.			
	 Inverter output is issued when the motor is free running. Output short circuit or ground fault has occurred. Mechanical brake of the motor is operating too fast. 	 Resume operation after stopping the motor or use H22 (Speed search) in Function group 2. Check output wiring. Check the mechanical brake. 			
Ground fault current	 Ground fault has occurred at the output wiring of the inverter The insulation of the motor is damaged due to heat. 	Check the wiring of the output terminal. Replace the motor.			
Inverter	 Load is greater than the inverter rating. Inverter capacity is incorrectly selected. 	Upgrade the capacity of motor and inverter or reduce the load weight.Select correct inverter capacity.			
overload trip	Torque boost scale is set too large.	Reduce torque boost scale.			
Overload trip Heat sink	 Cooling system has faults. An old cooling fan is not replaced with a new one. 	Check for alien substances clogged in the heat sink.Replace the old cooling fan with a new one.			
overheat	 Ambient temperature is too high. Faulty contact of magnetic switch at output Faulty output wiring 	 Keep ambient temperature under 40°C. Make connection of magnetic switch at output of the inverter securely. 			
Output Phase loss	An alien substance is clogged in a ventilating	Check output wiring. Check the ventilating slot and remove the			
Cooling fan fault	slot. Inverter has been in use without changing a cooling fan.	clogged substances. Replace the cooling fan.			
Over voltage	 Decel time is too short compared to the GD² of the load. Regenerative load is at the inverter output. Line voltage is too high. 	 Increase the Decel time. Use Dynamic Brake Unit. Check whether line voltage exceeds its rating. 			
Low voltage	 Line voltage is low. Load larger than line capacity is connected to line (ex: welding machine, motor with high starting current connected to the commercial line). Faulty magnetic switch at the input side of 	Check whether line voltage is below its rating. Check the incoming AC line. Adjust the line capacity corresponding to the load.			
Electronic thermal	the inverter. Motor has overheated. Load is greater than inverter rating. ETH level is set too low. Inverter capacity is incorrectly selected. Inverter has been operated at low speed for too long.	 Change a magnetic switch. Reduce load weight and operating duty. Change inverter with higher capacity. Adjust ETH level to an appropriate level. Select correct inverter capacity. Install a cooling fan with a separate power supply. 			

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13. Troubleshooting & Maintenance

Protective functions	Cause	Remedy
External fault A contact input External fault B contact input	 The terminal which is set to "18 (External fault-A)" or "19 (External fault-B)" in I20-I24 in I/O group is ON. 	Eliminate the cause of fault at circuit connected to external fault terminal or cause of external fault input.
Operating method when the frequency command is lost	No frequency command is applied to V1 and I.	Check the wiring of V1 and I and frequency reference level.
Parameter save 6	error Hardware fault Communication Error	Contact your local LSIS sales representative.

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! CAUTION

- Make sure to remove the input power while performing maintenance.
- Make sure to perform maintenance after checking the DC link capacitor has discharged. The bus capacitors in the inverter main circuit can still be charged even after the power is turned off. Check the voltage between terminal P or P1 and N using a tester before proceeding.
- SV-iC5 series inverter has ESD (Electrostatic Discharge) sensitive components.
 Take protective measures against ESD before touching them for inspection or installation.
- Do not change any inner parts and connectors. Never modify the inverter.

13.4 Check points

- Daily inspections
 - ✓ Proper installation environment
 - ✓ Cooling system fault
 - ✓ Unusual vibration and noise
 - ✓ Unusual overheating and discoloration
- Periodic inspection
 - ✓ Screws and bolts may become loose due to vibration, temperature changes, etc.
 - Check that they are tightened securely and retighten as necessary.
 - ✓ Alien substances are clogged in the cooling system.
 - Clean it using the air.
 - Check the rotating condition of the cooling fan, the condition of capacitors and the connections with the magnetic contactor.
 - Replace them if there are any abnormalities.

13.5 Part replacements

The inverter consists of many electronic parts such as semiconductor devices. The following parts may deteriorate with age because of their structures or physical characteristics, leading to reduced performance or failure of the inverter. For preventive maintenance, the parts must be changed periodically. The parts replacement guidelines are indicated in the following table. Lamps and other short-life parts must also be changed during periodic inspection.

Part name	Change period (unit: Year)	Description
Cooling fan	3	Exchange (as required)
Smoothing capacitor in main circuit	4	Exchange (as required)
Smoothing capacitor on control	4	Evolungo (an required)
board	4	Exchange (as required)
Relays	-	Exchange (as required)

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13. Troubleshooting & Maintenance

Notes:

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Specifications 14.

14.1 Technical data

Input & output ratings

Model : SV xxx iC5 - 2x		004	008	015	022			
Max motor capacity ¹		[HP]	0.5	1	2	3		
		[kW]	0.4	0.75	1.5	2.2		
Capacity [kVA] ²		VA] ²	0.95	1.9	3.0	4.5		
Output	FLA [A]		2.5	5	8	12		
ratings	ratings Frequency		0 ~ 400 [Hz] ³					
Voltage			Three Phase 200 ~ 230V ⁴					
Voltage		Single Phase 200 ~ 230V (±10%)						
Input ratings	Frequency		50 ~ 60 [Hz] (±5%)					
raings	Current		5.5	9.2	16	21.6		

Control

Control mode	V/F control, Sensorless vector control	
Frequency setting resolution	Digital: 0.01Hz	
Frequency setting resolution	Analog: 0.06Hz (Max. frequency : 60Hz)	
Acquired of Frequency command	Digital: 0.01% of Max. output frequency	
Accuracy of Frequency command	Analog: 0.1% of Max. output frequency	
V/F Ratio	Linear, Squared Pattern, User V/F	
Overload capacity	Software: 150% for 60 s	
Torque boost	Auto/Manual torque boost	

Operation

Operation mode		Keypad/ Terminal/ Communication option selectable		
Eroguer	nov cotting	Analog: 0 ~ 10[V], 0 ~ 20[mA], Keypad Potentiometer		
Frequency setting		Digital : Keypad		
Operation	on features	PID control, Up-Down operation, 3-wire operation		
la a t	NAVILLE from attendit and american	NPN/ PNP selectable		
Input	Multi-function terminal	Function: (refer to page 3-5)		
Output	Multi-function open	Operating status	Eunation: (Pater to page 11.6)	
Output collector terminal		Operating status	Function: (Refer to page 11-6)	

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¹ Indicates the maximum applicable motor capacity when using a 4-pole standard motor.
2 Rated capacity is based on 220V.
3 Max settable freq is 300Hz when H30 is set to 3 "Sensorless Vector Control".
4 Max output voltage will not be greater than the input voltage. Output voltage less than the input voltage can be programmed.

14. Specifications

Multi-function relay terminal	Fault output (N.O., N.C.)	
Analog output	0 ~ 10 Vdc : Frequency, Current, Voltage, D	C link voltage selectable

Protective functions

Invertor Trip	Over-voltage, Under-voltage, Over-current, Ground fault current detection, Over-temperature of inverter		
Inverter Trip	and motor, Output phase open, Overload, Communication error, Loss of frequency command, H/W fault		
Alarm	Chall proposition Operand		
Conditions	Stall prevention, Overload		
Momentary	Less than 15 msec : Continuous operation		
power loss	More than 15 msec : Auto Restart enable		

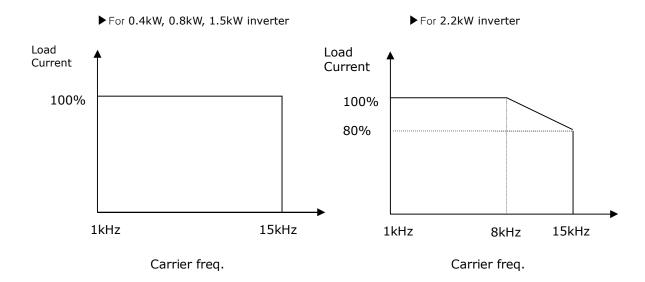
Environment

Cooling	Forced air cooling		
method	Torced all cooling		
Degree of	Open, Pollution degree 2		
protection	Open, Poliution degree 2		
Ambient	10°C - 150°C		
temperature	-10°C ~ +50°C		
Storage	-20°C ~ +65°C		
temperature	-20°C ~ +05°C		
Relative	Lose than 90% (no condensation)		
humidity	Less than 90% (no condensation)		
Altitude,	1,000m above sea level, Max. 5.9m/sec ² (0.6G)		
Vibration	1,000III above sea level, iviax. 3.9III/sec (0.00)		
Application	Dretasted from corrective gas combustible gas all mist or dust		
site	Protected from corrosive gas, combustible gas, oil mist or dust		

14-2 **SV-iC5**

14.2 Temperature Derating Information

• Load current VS Carrier frequency



Note:

- 1. The above graph is applied when inverter is in use within the permissible ambient temp. If the unit is installed in a panel, install it where heat dissipation is properly done to keep the panel ambient temp within permissible range.
- 2. This derating curve is based on inverter current rating when rated motor is connected.

DECLARATION OF CONFORMITY

Council Directive(s) to which conformity is declared:

CD 73/23/EEC and CD 89/336/EEC

Units are certified for compliance with:

EN 50178:1998 EN 50081-2:1993

EN 55011:1998+A1:1999

EN 50082-2:1995

EN 61000-4-2:1995+A1:1998

EVN 50140:1993(EN 61000-4-3:1995)

EVN 50204:1995 EN 61000-4-4:1995 EN 61000-4-5:1995

ENV 50141:1993(EN 61000-4-6:1996)

EN 61000-4-8:1993 EN 61000-4-11:1994

Type of Equipment: Inverter (Power Conversion Equipment)

Model Name: SV - iC5 Series

Trade Mark: LS Industrial Systems Co., Ltd.

Representative: LG International (Deutschland) GmbH

Address: Lyoner Strasse 15,

60528, Frankfurt am Main,

Germany

Manufacturer: LS Industrial Systems Co., Ltd.

Address: 181, Samsung-Ri, Mokchon-Eup,

Chonan, Chungnam, 330-845,

Korea

We, the undersigned, hereby declare that equipment specified above conforms to the Directives and Standards mentioned.

Place: Frankfurt am Main

<u>Germany</u>

Chonan, Chungnam, Korea

(signature/date)

(signature/date)

중진구 01.12.12

Mr. Ik-Seong Yang / Dept. Manager (Full name / Position) Mr. Jin-Gu Song / General Manager (Full name / Position)

TECHNICAL STANDARDS APPLIED

The standards applied in order to comply with the essential requirements of the Directives 73/23/EEC "Electrical material intended to be used with certain limits of voltage" and 89/336/EEC "Electromagnetic Compatibility" are the following ones:

• EN 50178:1998	"Electronic equipment for use in power installations".		
• EN 50081-2:1993	"Electromagnetic compatibility-Generic emission standard. Part 2 : Industrial environment."		
• EN 55011:1998+A1:1999	"Industrial, scientific and medical(ISM) radio-frequency equipment Radio disturbance characteristics-Limits and methods of measurement."		
• EN 50082-2:1995	"Electromagnetic compatibility-Generic immunity standard. Part 2: Industrial environment."		
EN 61000-4-2:1995+A1:1998	"Electromagnetic compatibility (EMC). Part 4-2: Testing and measurement techniques. Electrostatic discharge immunity test."		
• EN 61000-4-3:1995	"Electromagnetic compatibility (EMC). Part 4-3: Testing and measurement techniques. Radiated, radio-frequency, electromagnetic field immunity test."		
• EN 61000-4-4:1995	"Electromagnetic compatibility (EMC). Part 4-4: Testing and measurement techniques. Electrical fast transients / burst immunity test."		
• EN 61000-4-5:1995	"Electromagnetic compatibility (EMC). Part 4-5: Testing and measurement techniques. Surge immunity test."		
• EN 61000-4-6:1996	"Electromagnetic compatibility (EMC). Part 4-6: Testing and measurement techniques. Immunity to conducted disturbances, induced by radio-frequency fields."		
• EN 61000-4-8:1993	"Electromagnetic compatibility (EMC). Part 4-8: Testing and measurement techniques. Power frequency magnetic field immunity test."		
• EN 61000-4-11:1994	"Electromagnetic compatibility (EMC). Part 4-11: Testing and measurement techniques. Voltage dips, short interruptions and voltage variations immunity test."		
• ENV 50140:1993	"Electromagnetic compatibility - Basic immunity standard - Radiated radio- frequency electro magnetic field - Immunity test."		
• ENV 50141:1993	"Electromagnetic compatibility. Basic immunity standard. Conducted disturbances induced by radio-frequency fields."		
• ENV 50204:1995	"Radio electromagnetic field from digital radio telephones."		

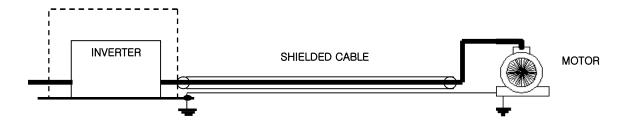
EMC INSTALLATION GUIDE

LS inverters are tested to meet Electromagnetic Compatibility (EMC) Directive 89/336/EEC and Low Voltage (LV) Directive 73/23/EEC using a technical construction file. However, Conformity of the inverter with CE EMC requirements does not guarantee an entire machine installation complies with CE EMC requirements. Many factors can influence total machine installation compliance.

Essential Requirements for CE Compliance

Following conditions must be satisfied for LS inverters to meet the CE EMC requirements.

- 1. CE compatible LS inverter
- 2. Installing inverter in an EMC enclosure
- 3. Grounding enclosure and shielded parts of wire
- 4. Using shielded cable
- 5. Use it under industrial environment.
- 6. It is important that all lead lengths are kept as short as possible and that incoming mains and outgoing motor cables are kept well separated.



No	Models	Description	Interface Module1*	Interface Module 2**	CE Mark	
NO	Models	Description	interface Module i	Interface Module 2	EMC	LVD
1	SV004iC5-1F	AC Drive, 0.5HP, 220V, 1 phase	-	-	Yes	1
2	SV008iC5-1F	AC Drive, 1HP, 220V, 1 phase	-	-	Yes	2
3	SV015iC5-1F	AC Drive, 2HP, 220V, 1 phase	-	-	Yes	3
4	SV022iC5-1F	AC Drive, 3HP, 220V, 1 phase	-	-	Yes	4
5	SV004iC5-1	AC Drive, 0.5HP, 220V, 1 phase	10120001681	10120001677	Yes	5
6	SV008iC5-1	AC Drive, 1HP, 220V, 1 phase	10120001682	10120001678	Yes	6
7	SV015iC5-1	AC Drive, 2HP, 220V, 1 phase	10110001458	09710000110	Yes	7
8	SV022iC5-1	AC Drive, 3HP, 220V, 1 phase	10110001458	09710000110	Yes	8

- Models No. 1, 2, 3 and 4 are EMC Filters integrated and compliant with CE.
- ➤ EMC Filters are not provided for models No. 5, 6, 7 and 8. They should be provided with Interface Module 2 for CE compliance.
 - * Module 1: Non-Filter Type PCB Assembly** Module 2: Filter Type PCB Assembly

Revision History

No.	Revision	Date	Remarks
1	First Edition	2002. 12	S/W Version: 1.3
2	S/W version update	2003. 10	S/W Version: 1.5
3	S/W version update	2004. 5	S/W Version: 1.8
4	S/W version update	2005. 6	S/W Version: 1.9

UL Marking

1. SHORT CIRCUIT RATING

Suitable For Use On A Circuit Capable Of Delivering Not More Than 5,000 RMS Symmetrical Amperes, 240 Volts Maximum, or equivalent.

2. SHORT CIRCUIT FUSE/BREAKER MARKING

Use Class H or K5 UL Listed Input Fuse Only. Use UL Listed Breaker Only. See the table below for the Voltage and Current rating of the fuses and the breakers.

voltage and current, fuse Class

Input	Motor	Inverter	Input Fuse		Breaker	
Voltage	[kW]		Current [A]	Voltage [V]	Current [A]	Voltage [V]
200	0.4	SV004iC5	10	500	15	220VAC
	0.75	SV008iC5	20	500	20	220VAC
	1.5	SV015iC5	30	500	30	220VAC
	2.2	SV022iC5	40	500	40	220VAC

3. FIELD WIRING TERMINAL

- 1) Use the Copper conductors,75 °C
- 2) Tightening torque

MODEL	SV004iC5-1	SV008iC5-1	SV015iC5-1	SV022iC5-1
Terminal	L1 L2 P	P1 N V W	L1 L2 P P1	N U V W
Tightening Torque	9 lb-in	9 lb-in	15 lb-in	15 lb-in

4. PROVIDING WITH INTERNAL OVERLOAD PROTECTION FUNCTIONS.

IOLT(inverter Overload Trip) protection is activated at 150% of the inverter rated current for 1 minute and greater.

5. OVERSPEED PROTECTION

"Not Provided With Overspeed Protection" or equivalent.

6. CAUTION

"CAUTION" and the following or equivalent, "Risk of Electric Shock – More than one disconnect switch may be required to de-energize the equipment before servicing."

Leader in Electrics & Automation

LS Industrial Systems Co., Ltd.

10310000387

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* LS Industrial Systems constantly endeavors to improve its product so that information in this manual is subject to change without notice.

SV-iC5/2005.6